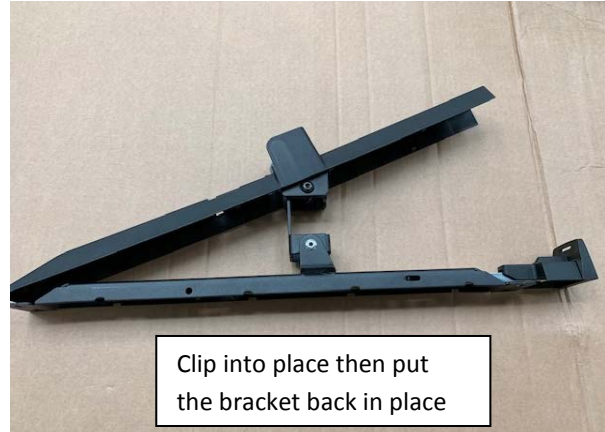


TILT FLIP BUILD INSTRUCTIONS

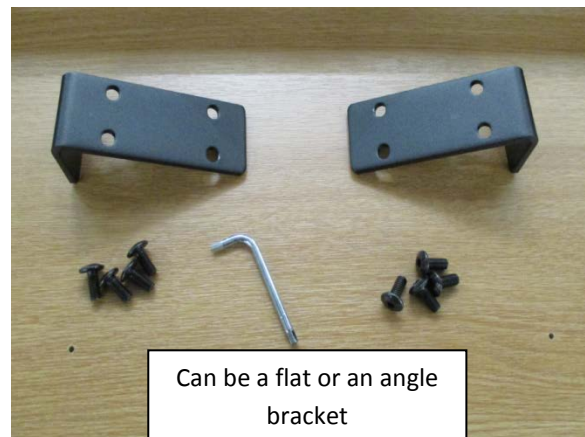


Clip into place then put the bracket back in place

Fit both handles to the brackets, screw into position using the hole to suit the width of the table top. Holes are marked 600, 700 or 800 for the positioning. Fit plastic cover pull handle to move bracket.



Round white sticker is the front of the table top both handles must be the same side.



Can be a flat or an angle bracket

Lay the brackets on the underside of the table top over the pre-drilled holes, position the black bar onto the brackets making sure the over hang is equal both ends. Place the bracket onto top in line with holes with the over hang towards the front of the table top. Screw in the bolts using the Allen key provided. Slide a cable tidy block onto each end of the black bar with the largest gap the same side of the table top, this adds additional support for the table top.

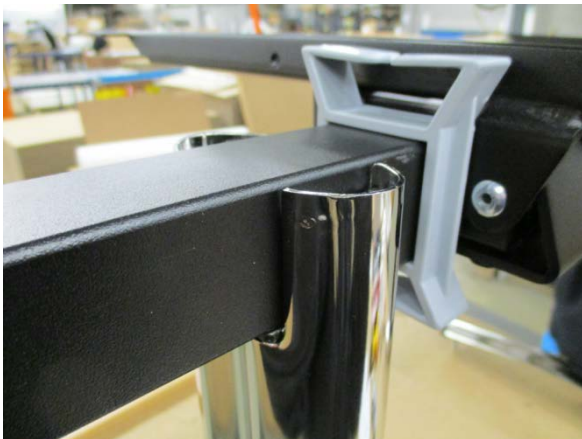


Fit all four feet, screw in the spindle using a 13mm spanner (Not provided). Push the lockable castor on to the spindle until it clicks this will lock it into place.

TILT FLIP BUILD INSTRUCTIONS



The picture above shows components required for one frame repeat the following steps for both leg frames. Position the black metal square in the top of the leg frame.



Sit the black bar onto the top of both frames. Position the silver metal bracket on top.



Place the black plastic cover on top of the silver metal bracket. Line up the holes in the top of the frame and screw two bolts in using the Allen key provided.

Your frame section is complete ready to attach to the table top. Turn the frame upside down and position on to the top lining up the pre-drilled holes with the holes in the bracket.

TILT FLIP BUILD INSTRUCTIONS



Secure the brackets to the table top using all 8 of the $\frac{3}{4}$ "x10g Pan Pozi BZP.



Once assembled if you need to level the table top use the Allen key to adjust the 2 bolts on each side tilting the mechanism as required.

Your Tilt Flip table is now complete.