

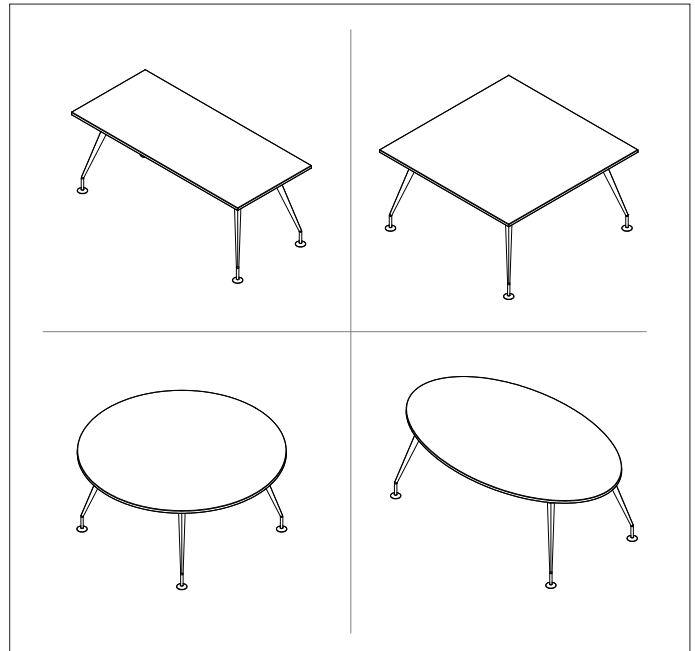




ASSEMBLY INSTRUCTIONS

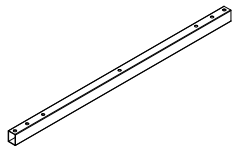
RANGE	Spire Tables, Single Frame.	
REF:	Rectangular: 1800 x 800mm, 2000 x 800mm, 2000 x 1000mm	
	Square: 1200 x 1200mm, 1400 x 1400mm	
	Circular: 1200mm Dia, 1400mm Dia, 1600mm Dia	
	Oval: 2000 x 1200mm, 2200 x 1200mm, 2400 x 1200mm	
		
	Read this leaflet before assembly	2 People Required



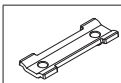
COMPONENT PARTS



Item 2
Curved Spire Leg
Qty, (See Table 1)
M/0794, M/0795, M/0796



Item 3
Rail
Qty, (See Table 1)
M/0807



Item 4
Expander Nut Plate
Qty, (See Table 1)
A/1164



Item 5
Grub Screw M8x35mm
Qty, (See Table 1)
F/0627



Item 6
Pin M10 for Leveller
Qty, (See Table 1)
A/1162



Item 7
Base of Leveller
Qty, (See Table 1)
A/1163



Item 8
Chipfast Bolt
Qty, (See Table 1)
F/0486

COMPONENT PART QUANTITIES FOR UNIT SIZE VARIATIONS (TABLE 1)

Rectangular

ITEM	W1800 x D800mm	W2000 x D800mm	W2000 x D1000mm
Top	1087	1088	1089
2 Leg	4	4	4
3 Rail 1	2	2	2
3 Rail 2	2	2	2
4 Expander Nut Plate	8	8	8
5 Grub Screw	16	16	16
6 Pin For Leveller	4	4	4
7 Leveller Foot	4	4	4
8 Chipfast Bolt	10	12	12

Square

ITEM	W1200 x D1200mm	W1200 x D1200mm
Top	1076	1077
2 Leg	4	4
3 Rail 1	4	4
3 Rail 2	0	0
4 Expander Nut Plate	8	8
5 Grub Screw	16	16
6 Pin For Leveller	4	4
7 Leveller Foot	4	4
8 Chipfast Bolt	8	8

Circular

ITEM	1200mm Dia	1400mm Dia	1600mm Dia
Top	1078	1079	1080
2 Leg	4	4	4
3 Rail 1	4	4	4
3 Rail 2	0	0	0
4 Expander Nut Plate	8	8	8
5 Grub Screw	16	16	16
6 Pin For Leveller	4	4	4
7 Leveller Foot	4	4	4
8 Chipfast Bolt	8	8	8

Oval

ITEM	W2000 x D1200mm	W2200 x D1200mm	W2400 x D1200mm
Top	1081	1082	1083
2 Leg	4	4	4
3 Rail 1	2	2	2
3 Rail 2	2	2	2
4 Expander Nut Plate	8	8	8
5 Grub Screw	16	16	16
6 Pin For Leveller	4	4	4
7 Leveller Foot	4	4	4
8 Chipfast Bolt	10	12	12

TOOLS REQUIRED

- Pozi head screwdriver
- 4mm Allen key

BEFORE YOU BEGIN...

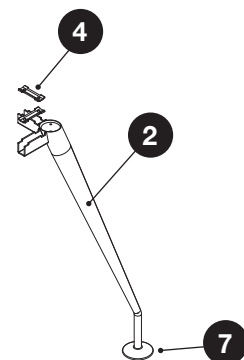
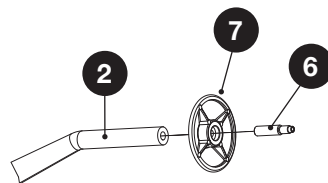
- Check you have all the tools and components required
- Keep children and animals away from small parts
- Ensure you have adequate space
- Assemble product on a flat, clean surface
- Apply manual handling guidelines when building this item

ASSEMBLY INSTRUCTIONS

STEP 1

Attach the "foot" (7) to all Legs (2) using Pin (6).

At the top of the Leg fit the Expander Nut Plates (4).



ASSEMBLY INSTRUCTIONS

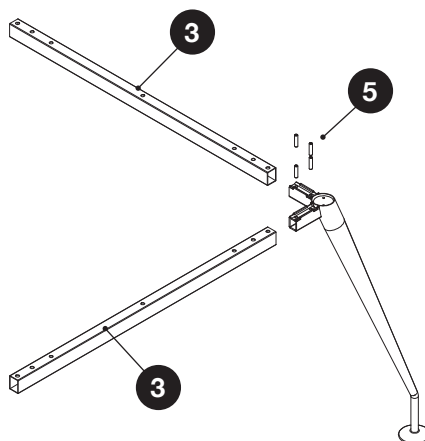
STEP 2

Slide the Rails (3) over the brackets on the Legs.

Ensure that the holes at the ends of the Rails are at the top of the Rails.

Depending on the SPIRE model that you are building, the Rails may differ in length.

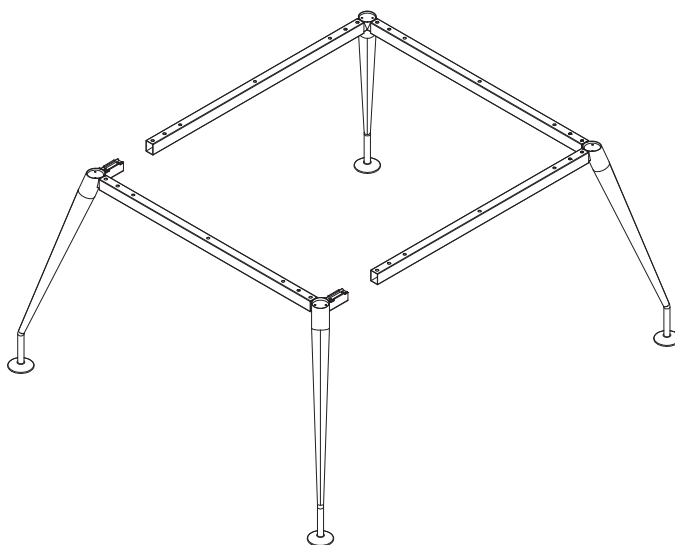
Insert the Grub Screws (5) to hold the Rails to the Legs.
Do not fully tighten yet.



STEP 3

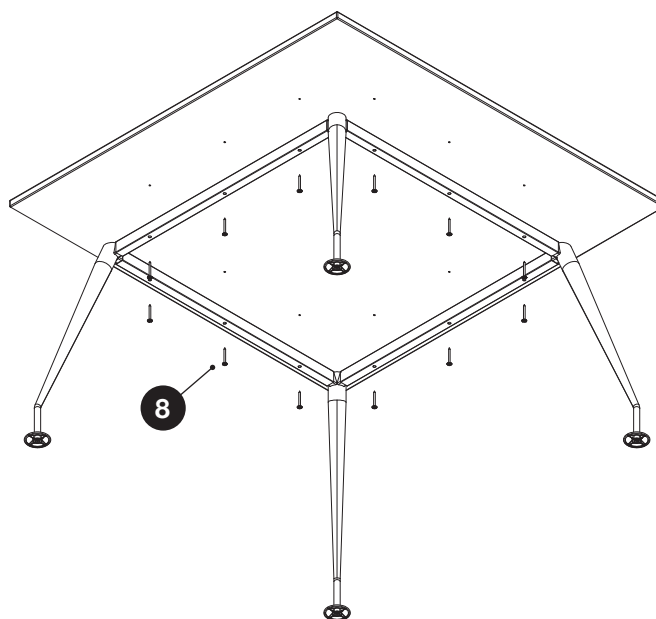
Build the frame as shown, a large U shape with 3 Rails and two Legs and a small U shape with one Rail and two Legs. Slide the two partially built frames together.

When fully fitted, tighten up the Grub Screws.



STEP 4

Fix the Top to the frame using Screws (8).



CARE AND MAINTENANCE

Clean using a damp cloth and mild detergent – do not use abrasive cleaners or bleach.