

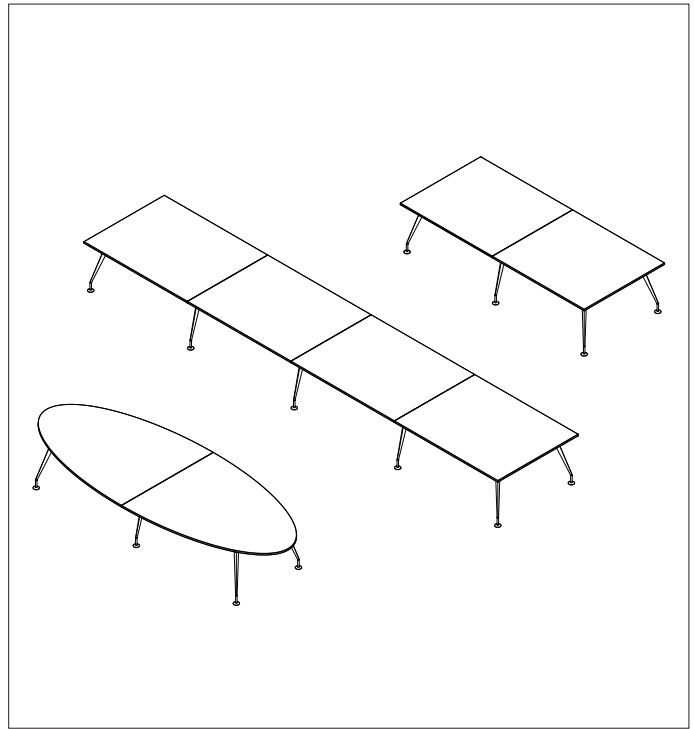


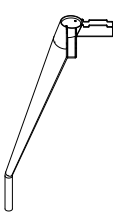


ASSEMBLY INSTRUCTIONS

<b>RANGE</b>	Spire Tables, Multi Frame.	
<b>REF:</b>	Rectangular: 2800 x 1200mm, 3200 x 1200mm, 3600 x 1200mm, 4200 x 1200mm, 4800 x 1200mm, 5400 x 1200mm 2800 x 1400mm, 3200 x 1400mm, 3600 x 1400mm, 4200 x 1400mm, 4800 x 1400mm, 5400 x 1400mm, 5600 x 1400mm, 6400 x 1400mm, 7200 x 1400mm Oval: 2800 x 1200mm, 3600 x 1600mm, 4200 x 1600mm	
	 Read this leaflet before assembly	 2 People Required



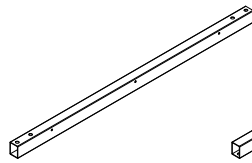
COMPONENT PARTS



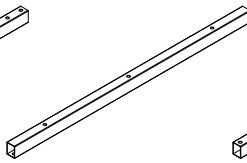
**Item 2**  
Curved Spire Leg  
Qty, (See Table 1)  
M/0794, M/0795,  
M/0796



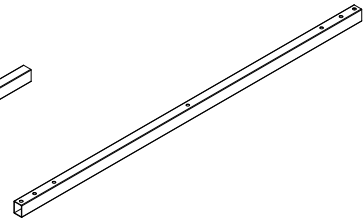
**Item 3**  
Intermediate Curved Spire Leg  
Qty, (See Table 1)  
M/0797, M/0798, M/0799



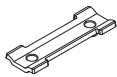
**Item 4**  
Rail  
Qty, (See Table 1)  
M/0807



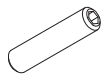
**Item 5**  
Middle Rail  
Qty, (See Table 1)  
M/0815



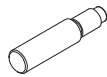
**Item 6**  
Rail  
Qty, (See Table 1)  
M/0809



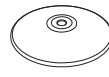
**Item 7**  
Expander Nut Plate  
Qty, (See Table 1)  
A/1164



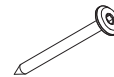
**Item 8**  
Grub Screw M8x35mm  
Qty, (See Table 1)  
F/0627



**Item 9**  
Pin M10 for Leveller  
Qty, (See Table 1)  
A/1162



**Item 10**  
Base of Leveller  
Qty, (See Table 1)  
A/1163



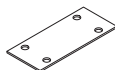
**Item 11**  
Chipfast Bolt  
Qty, (See Table 1)  
F/0486



**Item 12**  
Face Frame Fixing  
Qty, (See Table 1)  
F/0628



**Item 13**  
3/4" Pozidrive Screw  
Qty, (See Table 1)  
F/0470



**Item 14**  
Joining Plate  
Qty, (See Table 1)  
90/168



**Item 15**  
4x25mm Pozidrive Screw  
Qty, (See Table 1)  
F/0453

## COMPONENT PART QUANTITIES FOR UNIT SIZE VARIATIONS (TABLE 1)

### Rectangular

ITEM	W2800 x D1200mm	W3200 x D1200mm	W3600 x D1200mm	W4200 x D1200mm	W4800 x D1200mm	W5400 x D1200mm	W2800 x D1400mm	W3200 x D1400mm
Top	2 x 1090	2 x 1091	2 x 1092	2 x 1090	2 x 1091	2 x 1092	2 x 1070	2 x 1071
Top – Middle	0	0	0	1067	1068	1069	0	0
2 Leg	4	4	4	4	4	4	4	4
3 Intermediate Leg	2	2	2	4	4	4	2	2
4 Rail 1	2	2	2	2	2	2	2	2
6 Rail 2	4	4	4	4	4	4	4	4
Rail 3	0	0	0	2	2	2	0	0
5 Rail Middle	1	1	1	2	2	2	1	1
7 Expander Nut Plate	14	14	14	20	20	20	14	14
8 Grub Screw	28	28	28	40	40	40	28	28
9 Pin For Leveller	6	6	6	8	8	8	6	6
10 Leveller Foot	6	6	6	8	8	8	6	6
11 Chipfast Bolt	16	16	20	22	24	28	18	18
12 Face Frame Fixing	6	6	6	12	12	12	6	6
13 3/4" Screw	6	6	6	12	12	12	6	6

ITEM	W3600 x D1400mm	W4200 x D1400mm	W4800 x D1400mm	W5400 x D1400mm,	W5600 x D1400mm	W6400 x D1400mm	W7200 x D1400mm
Top	2 x 1072	2 x 1070	2 x 1071	2 x 1072	2 x 1070	2 x 1071	2 x 1072
Top – Middle	0	1 x 1073	1 x 1074	1 x 1075	2 x 1073	2 x 1074	2 x 1075
2 Leg	4	4	4	4	4	4	4
3 Intermediate Leg	2	4	4	4	6	6	6
4 Rail 1	2	2	2	2	2	2	2
6 Rail 2	4	4	4	4	4	4	4
Rail 3	0	2	2	2	4	4	4
5 Rail Middle	1	2	2	2	3	3	3
7 Expander Nut Plate	14	20	20	20	26	26	26
8 Grub Screw	28	40	40	40	52	52	52
9 Pin For Leveller	6	8	8	8	10	10	10
10 Leveller Foot	6	8	8	8	10	10	10
11 Chipfast Bolt	22	24	26	30	30	34	38
12 Face Frame Fixing	6	12	12	12	18	18	18
13 3/4" Screw	6	12	12	12	18	18	18

### Oval

ITEM	W2800 x D1200mm	W3600 x D1600mm	W4200 x D1600mm
Top	2 x 1084	2 x 1085	2 x 1086
Top – Middle	0	0	0
2 Leg	4	4	4
3 Intermediate Leg	2	2	2
4 Rail 1	2	2	2
6 Rail 2	4	4	4
5 Rail Middle	1	1	1
7 Expander Nut Plate	14	14	14
8 Grub Screw	28	28	28
9 Pin For Leveller	6	6	6
10 Leveller Foot	6	6	6
11 Chipfast Bolt	16	16	20
12 Face Frame Fixing	4	6	6
13 3/4" Screw	4	6	6
14 Joining Plate	2	2	2
15 4x25mm Screw	8	8	8

## TOOLS REQUIRED

- Pozi head screwdriver
- 4mm Allen key

## BEFORE YOU BEGIN...

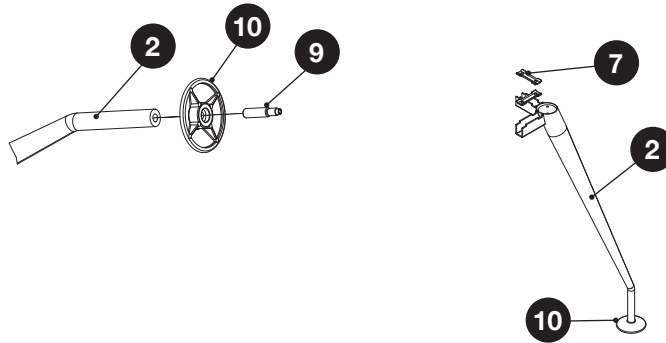
- Check you have all the tools and components required
- Keep children and animals away from small parts
- Ensure you have adequate space
- Assemble product on a flat, clean surface
- Apply manual handling guidelines when building this item

## ASSEMBLY INSTRUCTIONS

### STEP 1

Attach the “foot” (10) to all Legs (2) & Intermediate Legs (3) using Pin (9).

At the top of the Leg fit the Expander Nut Plates (7).



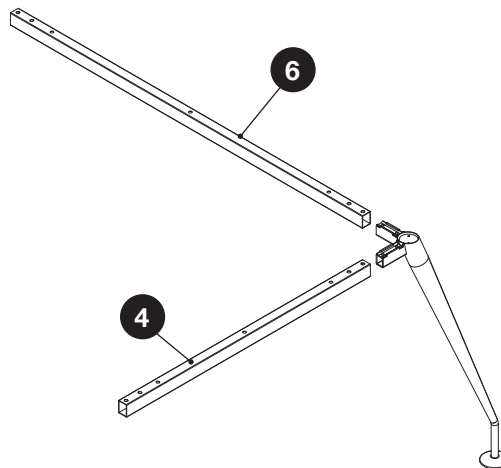
### STEP 2

Slide the Rails (4) and (6) over the brackets on the Legs.

Ensure that the holes at the ends of the Rails are at the top of the Rails.

Depending on the SPIRE model that you are building, the Rails may differ in length.

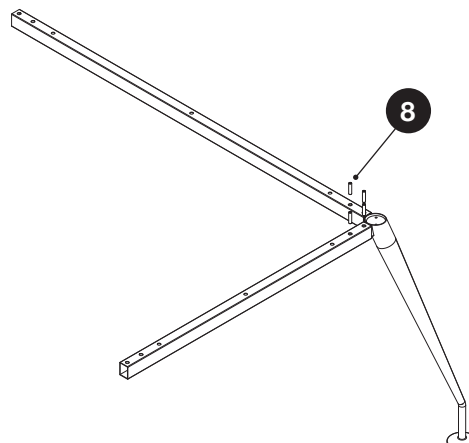
The Middle Rail (5) is identifiable by having 6 small holes (3 either side) in the side faces of the Rail – see Step 5.



### STEP 3

Lightly screw the Grub Screws (8) through the holes in the Rail into the Expander Nut Plate.

Do not tighten the Grub Screws until all the frame is assembled.

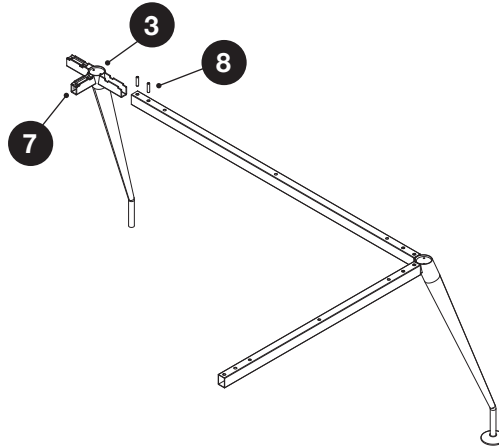


## ASSEMBLY INSTRUCTIONS

### STEP 4

Fit the Expander Nut Plate (7) to the Intermediate Legs (3) and slide the Leg into the open end of the long Rails.

Ensure the "leg" of the T shape faces the middle.

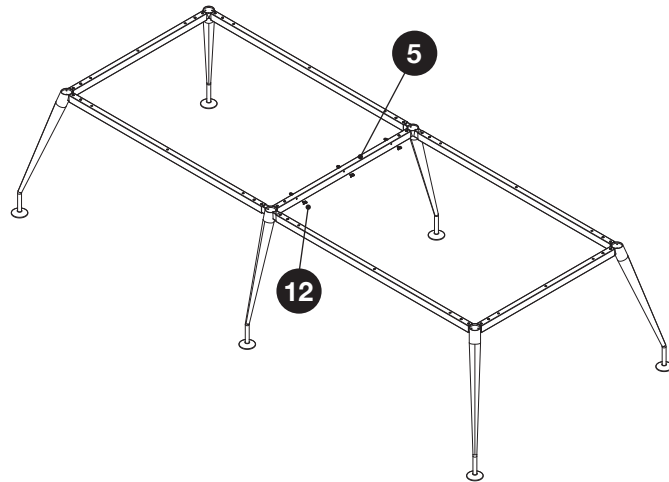


### STEP 5

Continue assembling Rails and Legs.

Fit the Face Frame Fixings (12) to the Middle Rail.

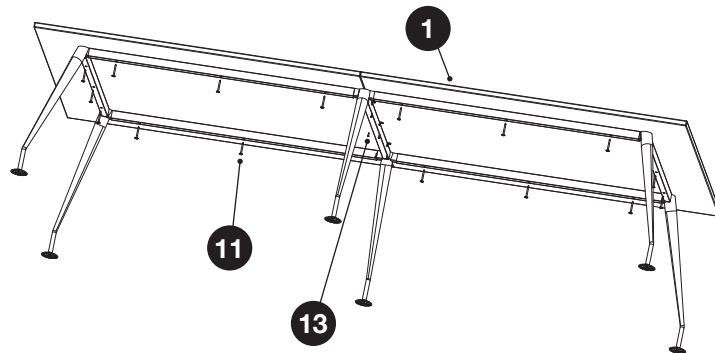
Now tighten all of the Grub Screws.



### STEP 6

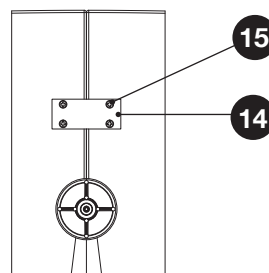
Lay the Top Panels (1) flat on a soft surface. Ensure all holes are free of debris.

Lay the Tops on the frame and screw the Top to the frame from underneath using Chipfast Bolts (11) and if required, 3/4" Screws (13).



### STEP 7

If the product being assembled is an Oval table, there are Joining Plates (14) to be fitted using Screws (15).



## CARE AND MAINTENANCE

Clean using a damp cloth and mild detergent – do not use abrasive cleaners or bleach.