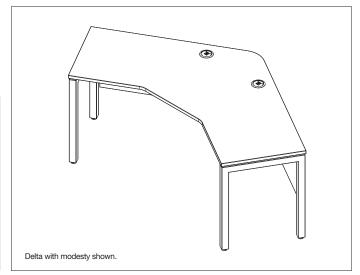
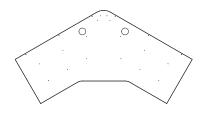


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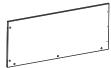
ASSEMBLY INSTRUCTIONS		
RANGE	Duty, Delta with and without Modesty	
REF:	1200mm	
	Read this leaflet before assembly	2 People Required



COMPONENT PARTS



Item 1 Top Panel Qty 1



Item 2 * Delta Mod Panel LH Qty 1



Item 3 * Delta Mod Panel RH Qty 1



Item 4 GoalPost Frame RH Qty 1



Item 5 GoalPost Frame LH Qty 1



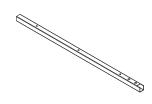
Item 6 Back Corner Leg Qty 1



Item 7 * Delta Back Leg Bracket Qty 2



Item 21 Short Rail Qty 2



Item 22 Rail Qty 2















Item 12

Qty 4

A/1164

Expander Plate

Modesty Panel Spacer Qty 10 R/0071



Item 13 Grub Screws M8 Qty 8





F/0441



Item 14 * Minifix Bolt Chipfast 34 x 15 Qty 8 F/0508



Item 23 Rail Bung For Delta Desks Qty 4 NP4/1177



Item 15 * Minifix M6 Qty 4 F/0433



Item 16 * Minifix Alloy Cams 18mm Qty 10 F/0434







Item 18

BZP

Qty 10

F/0414

5/8" x 8g Pan Pozi



Item 20 * 12mm X M6 Mushroom Head Bolt Qty 4





Item 24 5mm Hole Plugs Qty 4 A/0518, A/0763, F/0546

^{*} Desk with Modesty Panel only.

TOOLS REQUIRED

BEFORE YOU BEGIN...

- · Pozi head screwdriver
- 4mm Allen Key

- Check you have all the tools and components required
- Keep children and animals away from small parts
- · Ensure you have adequate space
- Assemble product on a flat, clean surface
- · Apply manual handling guidelines when building this item

ASSEMBLY INSTRUCTIONS

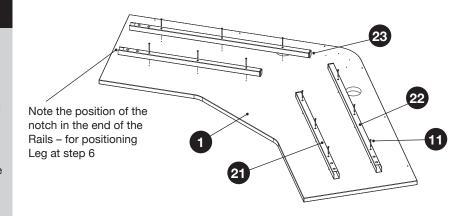
STEP 1

Lay the Top (1) upside down on a flat, soft surface. Ensure all holes are free of debris.

Lay the Rails (21) and (22) on the Top. The shorter Rails are nearest the front of the desk.

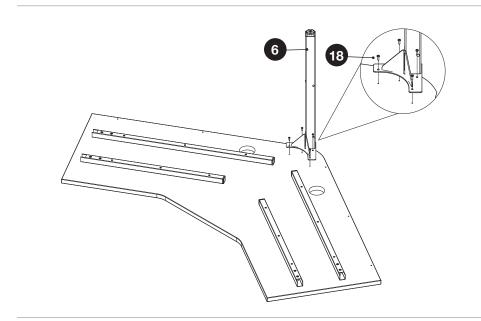
Screw the Rails onto the Top with Screws (11).

Add Bungs **(23)** to the ends of the rails near the middle of the top.



STEP 2

Screw the Back Corner Leg (6) to the Top with Screws (18).

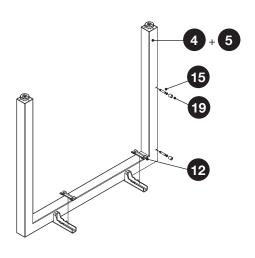


STEP 3

Prepare the "goalpost" Legs (4,5) by placing the Expander Plates (12) into the brackets.

If the desk is to have a Modesty Panel, screw the Minifix bolts (15) into the holes in the Legs. Place the Spacers (19) over the Bolts.

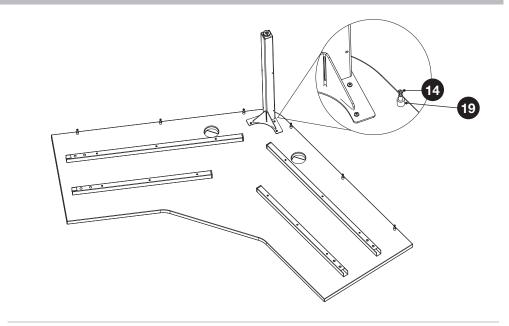
If no Modesty Panel is to be fitted, fill the holes with the 5mm Hole Plugs (24).



ASSEMBLY INSTRUCTIONS

STEP 4

If a Modesty Panel is to be fitted, screw the Minifix Bolts (14) into the Top. Place the Spacers (19) over the Bolts.

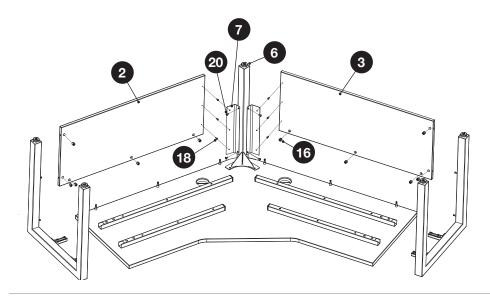


STEP 5

If a Modesty Panel is fitted, place Cams (16) in the holes in the Modesty Panels (2) & (3). Ensure the arrow on the Cam points towards the edge of the panel.

Carefully place the Modesty Panel over the Bolts/Spacers in the Top.

Attach Leg Bracket (7) to Centre Back Leg (6) using screws (20). Attach the Leg Brackets to the Modesty Panels with Screws (18).

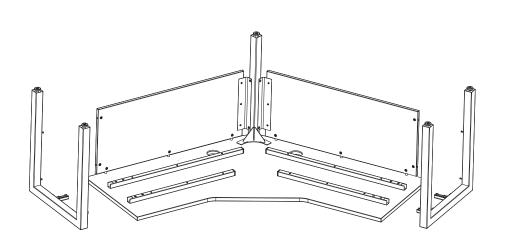


STEP 6

Slide the brackets on the Legs into the open notched ends of the Rails screwed to the Top.

If a Modesty Panel is attached, ensure that the Bolts in the Leg are aligned with the appropriate holes in the Modesty Panel.

Lock the Cams with just over half a turn.



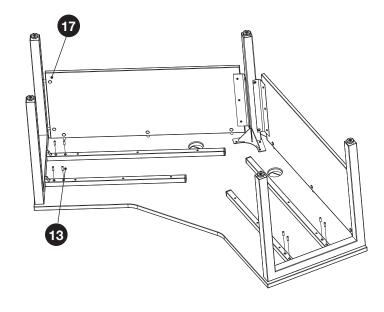
ASSEMBLY INSTRUCTIONS

STEP 7

Screw the Grub Screws (13) into the Expander Plate through the hole in the Rail.

Tighten the Grub Screws until the Expander Plate is pushed tight to the inside of the Rail.

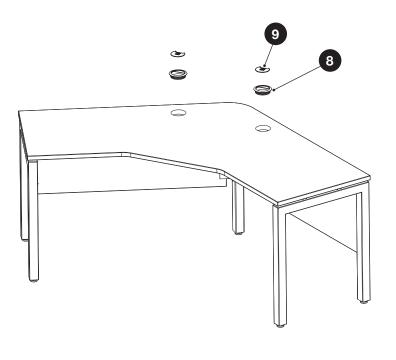
Fit the Cam Cover Caps (17).



STEP 8

Carefully turn the Desk upright. Fit the Cable Ports (8) and Covers (9).

Adjust the Feet to level the Desk.



CARE AND MAINTENANCE

Clean using a damp cloth and mild detergent – do not use abrasive cleaners or bleach.