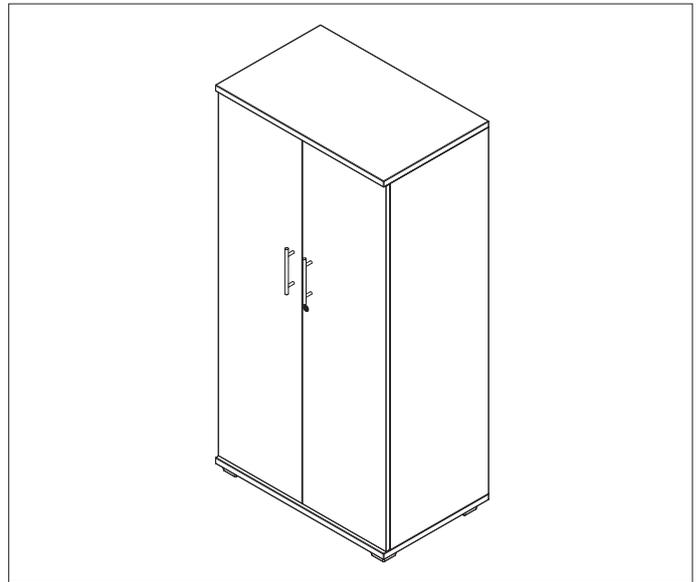


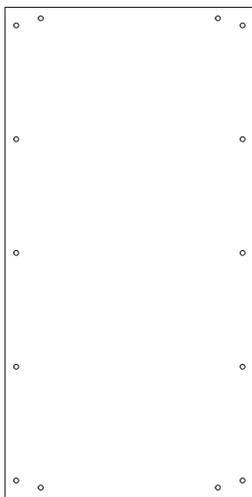


ASSEMBLY INSTRUCTIONS

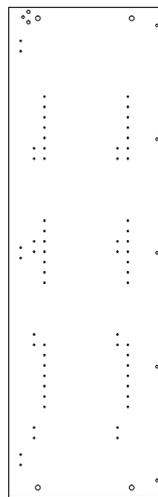
RANGE	Signature Storage, Cupboard.	
REF:	740mm High, 1000mm High, 1200mm High, 1600mm High, 1800mm High, 2000mm High 800mm and 1000mm Wide	
	 Read this leaflet before assembly	 2 People Required



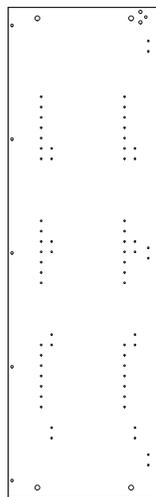
COMPONENT PARTS



Item 1
STO1_654
Back Panel
Qty 1



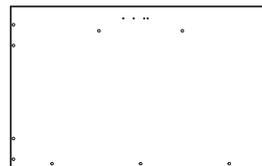
Item 2
STO1_538
LH Side Panel
Qty 1



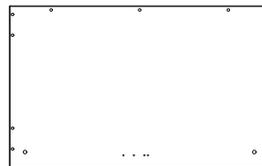
Item 3
STO1_536
RH Side Panel
Qty 1



Item 4
STO1_592
Lintel
Qty 1



Item 5
STO1_643
Top Panel
Qty 1



Item 6
STO1_644
Bottom Panel
Qty 1

 Item 10 A.0718 Bar Handle Qty 2	 Item 11 A.0551 CU Door Lock Qty 1	 Item 12 A.0552 Cupboard Door Bolt Qty 2	 Item 13 A.0558 Angled Striker Plate Qty 2	 Item 14 A.0559 Cupboard Lock Strike Plate Qty 1	 Item 15 A.0592 A.0593 A.0594 Blum 100 Hinge Qty, (See Table 1)	 Item 16 D.0362 Lock Rosette Qty 1
 Item 17 F.0629 Rapid Dowel (Blue) Qty, (See Table 1)	 Item 18 F.0630 Rastex Cam Qty, (See Table 1)	 Item 19 F.0431 Wood Dowel Qty 10	 Item 20 F.0436, F.0446, F.0545, F.0575, F.0576, F.0577 Cam Cover Qty, (See Table 1)	 Item 21 F.0404A Kd Block Female (Brown) Qty 2	 Item 22 F.0404B Kd Block Male (Natural) Qty 2	 Item 25 F.0469 M4x28 Handle Screw Qty 4
 Item 26 F.0470 34"x6g CSK Pozi BZP Qty 4	 Item 28 F.0442 5 8" x 4g CSK BZP Qty 3	 Item 29 F.0413 5 8" x 6g Pan BZP Qty 4	 Item 30 F.0564 Shelf Support Qty 4	 Item 31 F.0492 16mm Euro Screw Qty 4		

COMPONENT PART QUANTITIES FOR UNIT SIZE VARIATIONS (TABLE 1)

ITEM	W 800 x H 740 mm	W 1000 x H 740 mm	W 800 x H 1000mm	W 1000 x H 1000 mm	W 800 x H 1200 mm	W 1000 x H 1200 mm
17	22	24	24	26	24	26
18	22	24	24	26	24	26
20	22	24	24	26	24	26
15	4	4	4	4	4	4

ITEM	W 800 x H 1600 mm	W 1000 x H 1600 mm	W 800 x H 1800mm	W 1000 x H 1800 mm	W 800 x H 2000 mm	W 1000 x H 2000 mm
17	26	28	26	28	26	28
18	26	28	26	28	26	28
20	26	28	26	28	26	28
15	6	6	6	6	6	6

TOOLS REQUIRED

- Pozi head screwdriver
- Hammer

BEFORE YOU BEGIN...

- Check you have all the tools and components required
- Keep children and animals away from small parts
- Ensure you have adequate space
- Assemble product on a flat, clean surface
- Apply manual handling guidelines when building this item

IMPORTANT

4 shelf units must be fixed to the wall for stability.

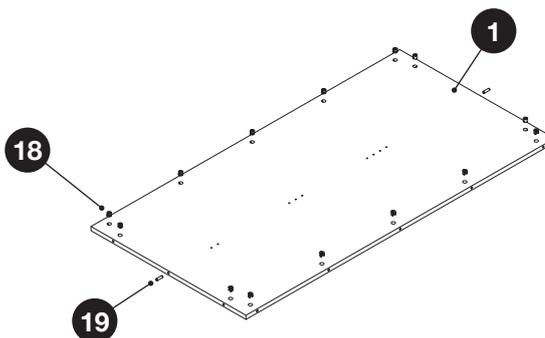
ASSEMBLY INSTRUCTIONS

STEP 1

Lay the Back (1) flat on a soft surface. Ensure all holes are free of debris.

Insert the appropriate number of Wooden Dowels (19) and Cams (18).

Ensure that the arrow moulded into the Cams are pointing towards the edge of the panel.



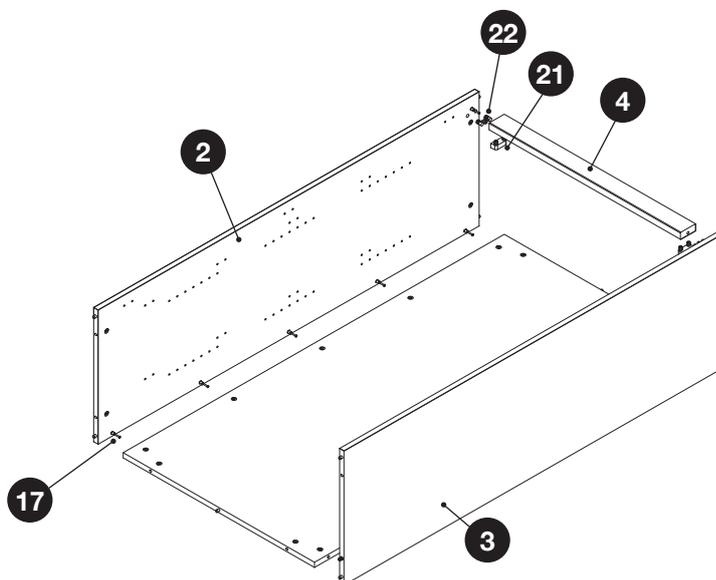
STEP 2

Lay the Left Side (2) and Right Side (3) flat on a soft surface. Ensure all holes are free of debris.

Insert the appropriate number of Dowels (17) into the sides. Knock a Male KD Block (22) into each side.

In the Lintel (4) knock the female KD Blocks (21).

Place both Sides into position on the Back. Before tightening the Cams, fit the Lintel between the Sides. Lock the Cams with a half turn and tighten the screws in the KD Fittings on the Lintel.



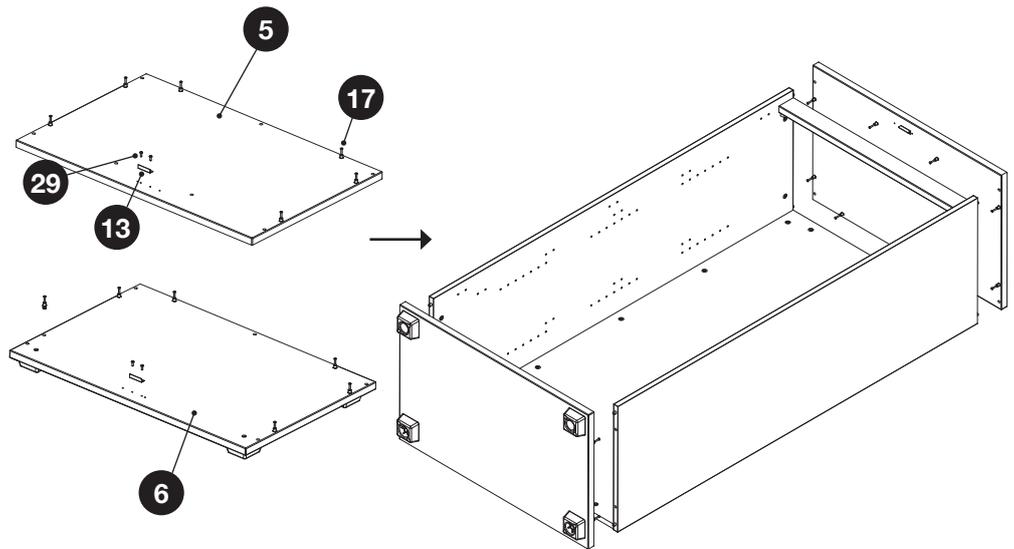
ASSEMBLY INSTRUCTIONS

STEP 3

Insert the appropriate number of Dowels (17) into the Top (5) and Base (6).

Attach the Striker Plate (13) with Screws (29) to both the Top and Base.

Place both panels into position on the Back and Sides. Lock the Cams with a half turn.

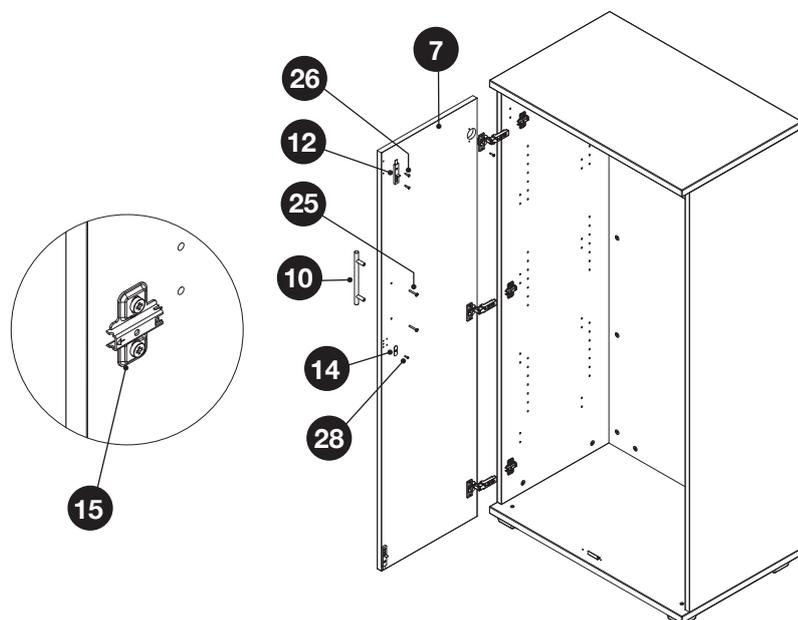


STEP 4

Prepare the Left Door (7) by attaching the Handle (10) with Screws (25), the Hinges (15), the Strike Plate (14) with Screws (28).

The top and bottom Bolts (12) with Screws (26).

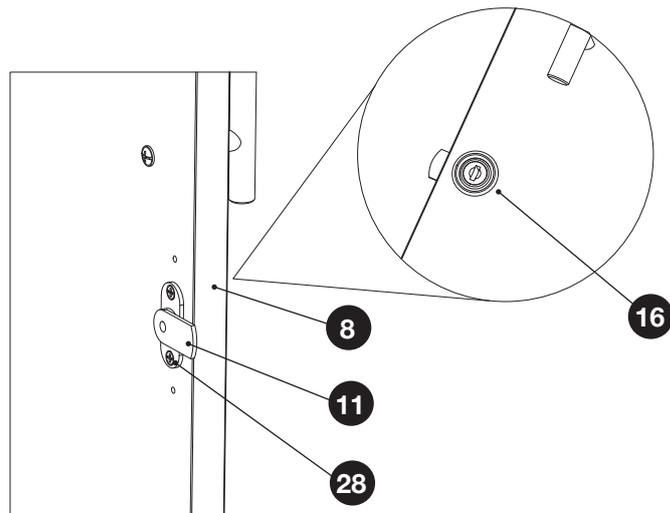
Note the orientation of the Hinge Plate that is screwed to the side panel.



ASSEMBLY INSTRUCTIONS

STEP 5

The Right Door (8) has a Lock (11) inserted from behind the Door held with Screws (28). On the front of the Right Door, place the Lock Rosette (16) over the Lock.



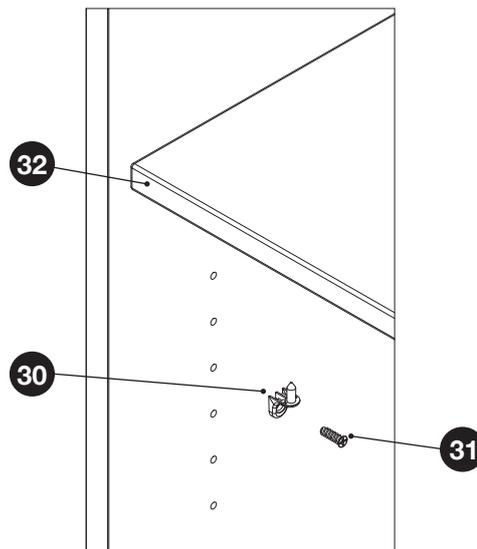
STEP 6

Carefully stand the cupboard upright.

Any shelves (32) can now be fitted. Shelf Supports (30) are attached to the Sides with Screws (31). The Shelf has holes underneath that locate over the pin on the Shelf Support.

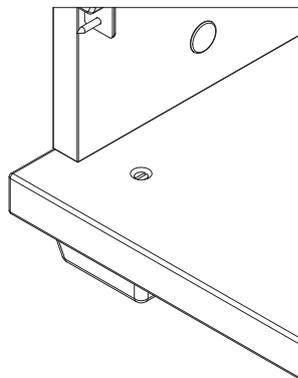
If the cupboard is 1000mm wide, there are additional Shelf Supports that are to be placed in holes in the back panel to provide more support to the Shelf.

Fit Cam Cover Caps (20) to the Cams.



STEP 7

The cupboard can be levelled by adjusting the height of the front feet through the hole at the front of the Base.



CARE AND MAINTENANCE

Clean using a damp cloth and mild detergent – do not use abrasive cleaners or bleach.