

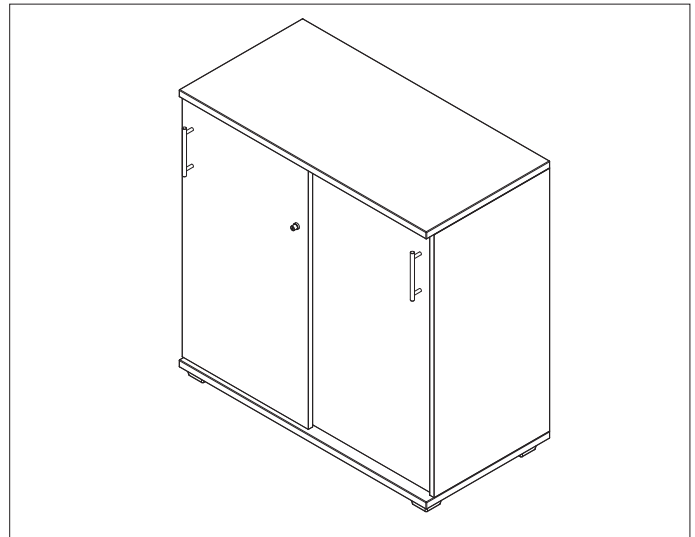


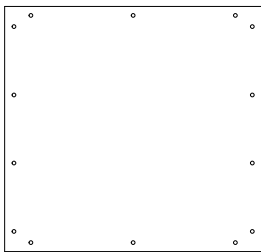


ASSEMBLY INSTRUCTIONS

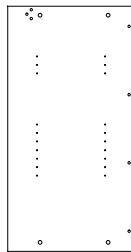
| | | |
|--------------|--|--|
| RANGE | Signature Storage, Credenza Units. | |
| REF: | 740mm High, 1000mm High and 1200mm High 800mm and 1000mm Wide | |
| |  Read this leaflet before assembly |  2 People Required |



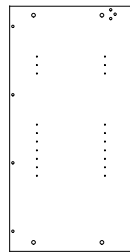
COMPONENT PARTS



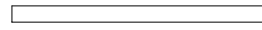
Item 1
STO1_568
Back Panel
Qty 1



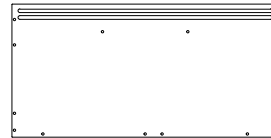
Item 2
STO1_881
LH Side Panel
Qty 1



Item 3
STO1_880
RH Side Panel
Qty 1



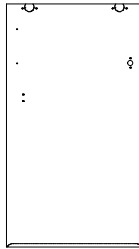
Item 4
STO1_543
Lintel
Qty 1



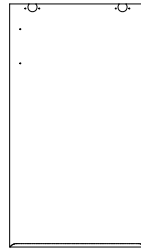
Item 5
STO1_640
Top Panel Sliding Door
Qty 1



Item 6
STO1_641
Bottom Panel
Qty 1



Item 7
STO1_637
LH Sliding Door
Qty 1





















Item 8
STO1_636
RH Sliding Door
Qty 1



Item 9
STO1_854
Shelf
Qty 1



Item 12
STO1_795
Double Track
Qty 1

| | | | | | | |
|---|---|---|---|---|---|---|
|  |  |  |  |  |  |  |
| Item 11 A.0718 Bar Handle Qty 2 | Item 13 STO1_604 Wooden Adapter Qty 4 | Item 14 STO1_602 Running Part Qty 4 | Item 15 STO1_605 Bottom Guide Qty 2 | Item 16 STO1_597 Spacer Qty 1 | Item 17 STO1_603 End Stop Qty 4 | Item 18 A.0577 BCB Door Lock Qty 1 |
|  |  |  |  |  |  |  |
| Item 19 F.0629 Rapid Dowel (blue) Qty, (See Table 1) | Item 20 F.0630 Rastex Cam Qty, (See Table 1) | Item 21 F.0431 Wood Dowel Qty 10 | Item 22 F.0436, F.0446, F.0545 F.0575, F.0576, F.0577 Cam Cover Qty, (See Table 1) | Item 23 F.0404A Kd Block Female (Brown) Qty 2 | Item 24 F.0404B Kd Block Male (Natural) Qty 2 | Item 25 F.0564 Shelf Support Qty 4 |
|  |  |  |  | | | |
| Item 28 F.0469 M4x28 Handle Screw Qty 4 | Item 29 F.0492 16mm Euro Screw Qty 4 | Item 30 F.0475 3/4"x10g Pan Pozi BZP Qty 8 | Item 31 F.0412 5/8"x6g CSK Pozi BZP Qty 24 | | | |

COMPONENT PART QUANTITIES FOR UNIT SIZE VARIATIONS (TABLE 1)

| ITEM | W800 x H740 mm | W1000 x H740 mm | W800 x H1000mm | W1000 x H1000 mm | W 800 x H1200 mm | W1000 x H1200 mm |
|------|----------------|-----------------|----------------|------------------|------------------|------------------|
| 19 | 18 | 20 | 20 | 22 | 20 | 22 |
| 20 | 18 | 20 | 20 | 22 | 20 | 22 |
| 22 | 18 | 20 | 20 | 22 | 20 | 22 |

TOOLS REQUIRED

- Pozi head screwdriver
- Flat bladed screwdriver
- Hammer
- Ruler
- 2.5mm Allen key

BEFORE YOU BEGIN...

- Check you have all the tools and components required
- Keep children and animals away from small parts
- Ensure you have adequate space
- Assemble product on a flat, clean surface
- Apply manual handling guidelines when building this item

ASSEMBLY INSTRUCTIONS

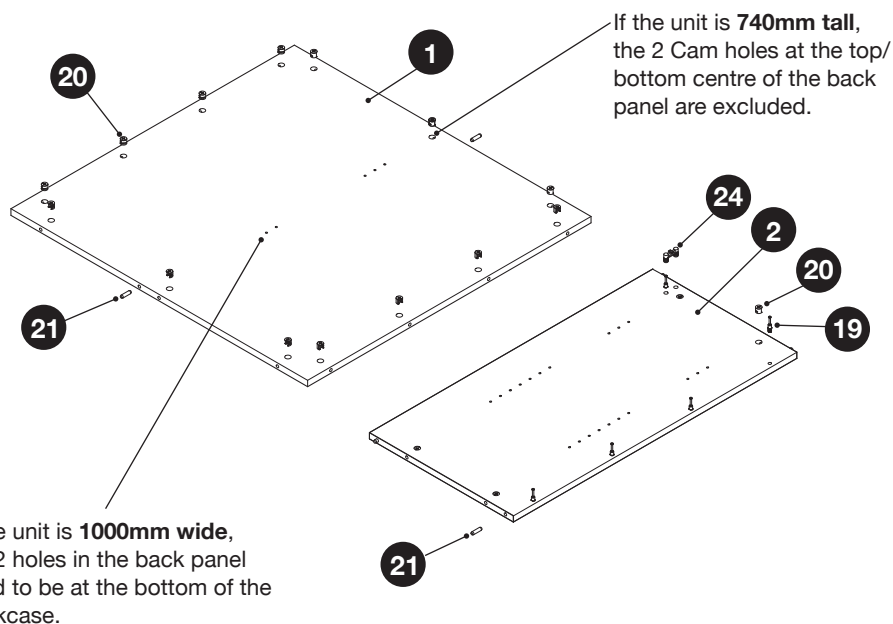
STEP 1

Lay the panels flat on a soft surface. Ensure all holes are free of debris.

In the back panel (1) insert the appropriate number of Cams (20) and Wooden Dowels (21)

In both the sides (2) & (3), knock in the White KD Blocks (24) and push in the appropriate number of Spreading Dowels (19).

In the Lintel (4) knock in the female KD Blocks (21).



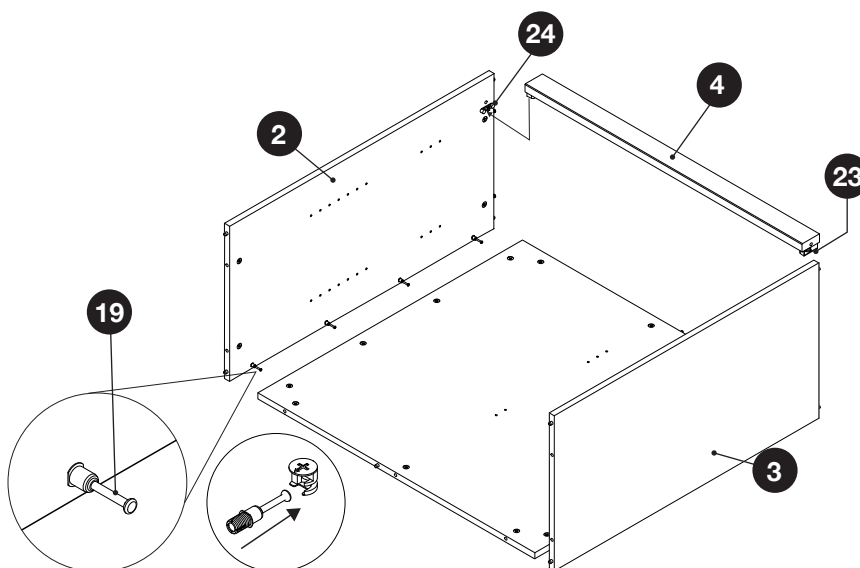
STEP 2

Assemble the two Sides to the Back.

Before locking the Cams in the Back, fit the Lintel (4) between the Sides.

Ensure that the Lintel is fitted with the **holes in its long edge facing out of the cabinet.**

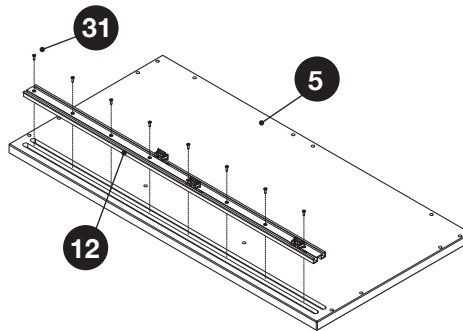
Tighten the Cams with a half turn and tighten the screws in the KD fittings behind the Lintel.



ASSEMBLY INSTRUCTIONS

STEP 3

The Top (5) will have an aluminium Track (12) screwed into it for safe keeping, unscrew the Track and retain the Screws (31).



STEP 4

Slide the four Running Parts (14) in the Track, two in each groove. **All must face the same way.**

Slide an End Stop (17) in to each groove, **one from each end** (so that the Running Parts cannot come out of the grooves). **Ensure the open end of the End Stop faces to the middle of the Track.** Ensure all the Runners move smoothly and freely.

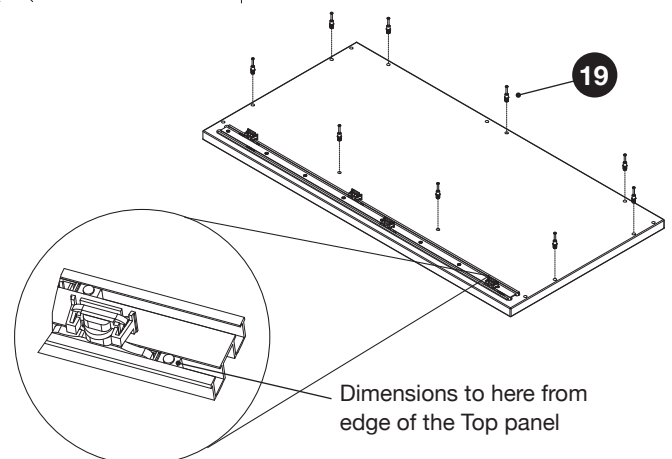
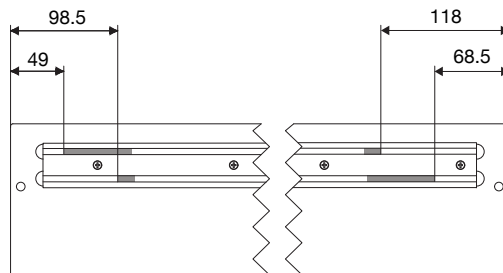
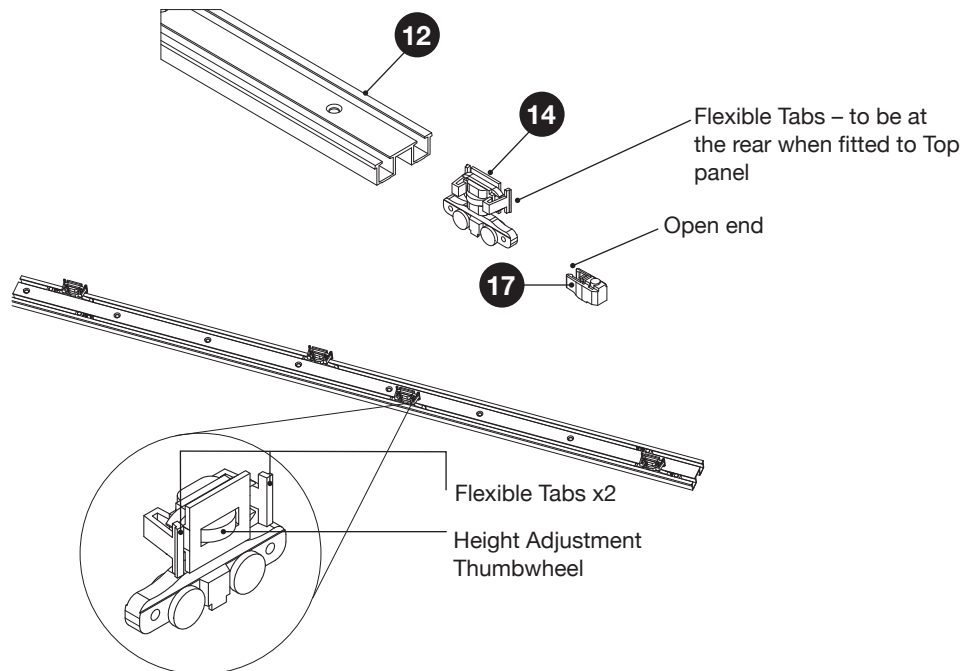
Looking closely at the Runners, identify the side of the Runner that has the two flexible tabs. **With those tabs pointing to the rear of the Top**, screw the Track back into the channel in the Top with the screws you removed earlier. Also note the height adjustment thumbscrew.

The End Stops need to be set accurately to ensure the Doors close in the correct positions.

Looking down onto the Top and with the Track away from you, set the four End Stops to the dimensions shown. **The dimension is to the back (un open end) of the End Stop.**

These dimensions set the stop positions of the door in its open & closed positions.

Push in Spreading Dowels (19) into the Top and the Base (6).

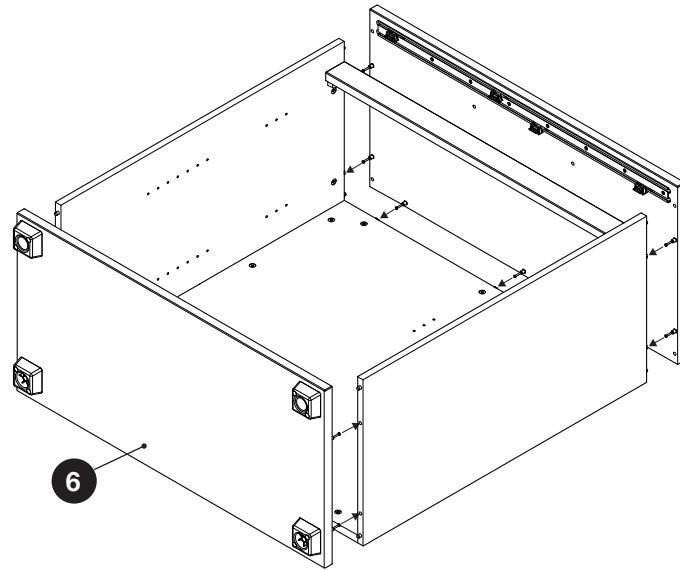


ASSEMBLY INSTRUCTIONS

STEP 5

Attach the Top and the Base to the Sides/Back/Lintel you built earlier.

Stand the unit upright.



STEP 6

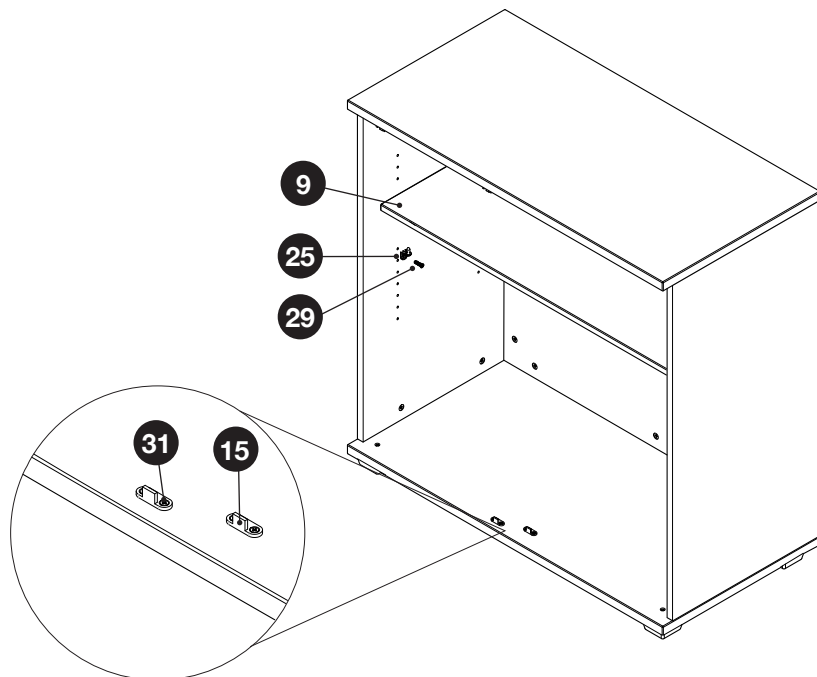
Screw the Bottom Guides (15) to the Base, with the Screws (31) on the inside.

If you are fitting a Shelf, this is the easiest point to do that.

Decide where you want the Shelf to be and identify the holes in the Sides (and Back if the unit is 1000mm wide).

Using Screw (29) fit the Shelf Support (25) to the Side (& Back). Lay the Shelf (9) on the Supports.

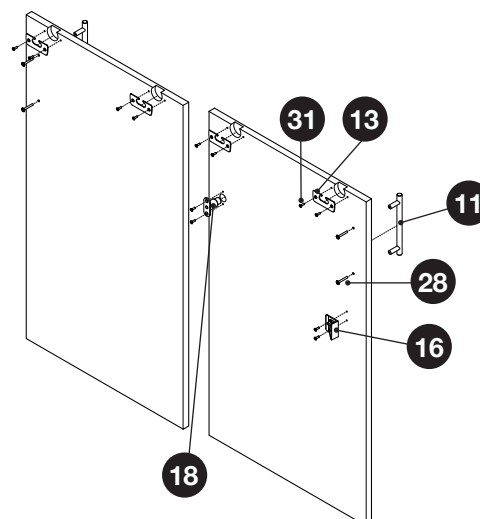
Fit Cam Cover Caps (22) to the Cams.



STEP 7

Prepare the two Doors (7) Left and (8) Right by attaching the metal Wooden Adapters (13) across the circular cut out in the back of the Doors with Screws (31). Attach a Handle (11) to each door with Screws (28).

On the back of the left hand Door attach the "L" shaped Spacer (16) with Screws (31) and push the body of the Lock (18) through the hole in the Door and attach with Screws (31).



ASSEMBLY INSTRUCTIONS

STEP 8

Each Door has a groove in the bottom of it.

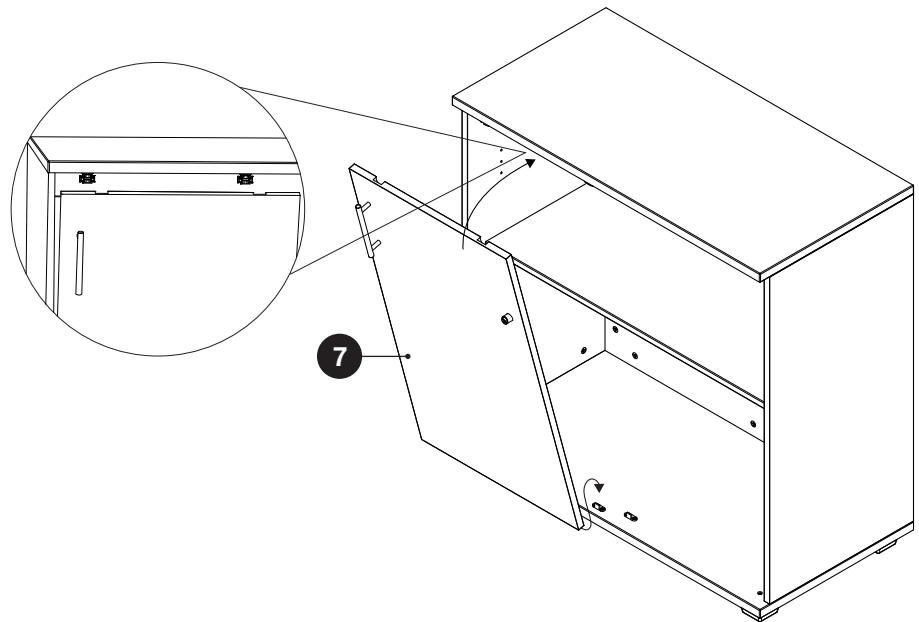
The left hand Door must be fitted first.

Looking at the Track and Runners beneath the Top, ensure that the front groove has two runners in the left hand half of the Track and that they run easily.

Lean the Door back towards you and place the groove in the Door bottom over the left hand (front) Bottom Guide on the Base.

Holding the top of the Door in both hands push it towards the Top panel and with your fingers slide the Runners to align with the cut-outs in the back of the Door. The Door may need to be lifted slightly to ease the alignment.

Grip the Door and the Runners and squeeze the two until the Runner clips into the door with a distinct "Click". It may be easier to click one Runner to the Door first, then the other.



STEP 8

The right hand Door slides into position behind the left hand Door.

Slide the two Runners in the rear groove of the Track over to the right.

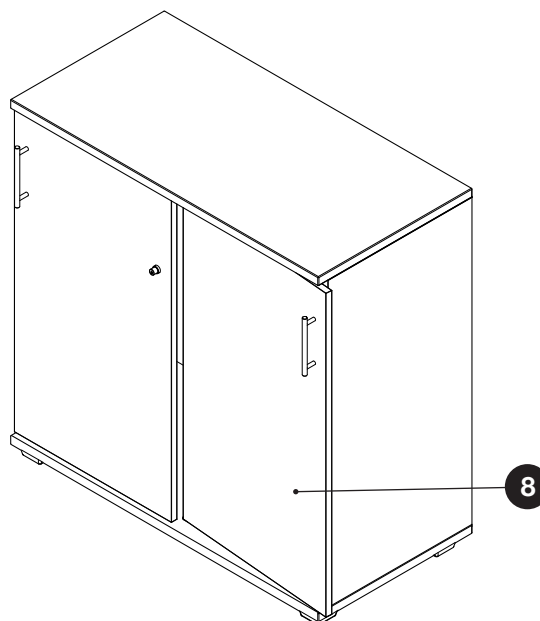
Twisting the right hand Door slightly open on the right hand side, engage the Door over the Bottom Guide.

Slide the Door along the Bottom Guide until the right hand edge of the Door fits into the cabinet.

Keeping both Runners roughly behind the Door Handle, slide the Door to the left a little until you can reach behind the door.

Push the left hand Runner towards the middle of the door and engage the right hand Runner in the right hand cut-out on the back of the Door. Push the left hand Runner to the left until it engages with the left hand Door cut-out.

Open the left hand (front) Door and ensure that the two Runners for the right hand Door are positively engaged.

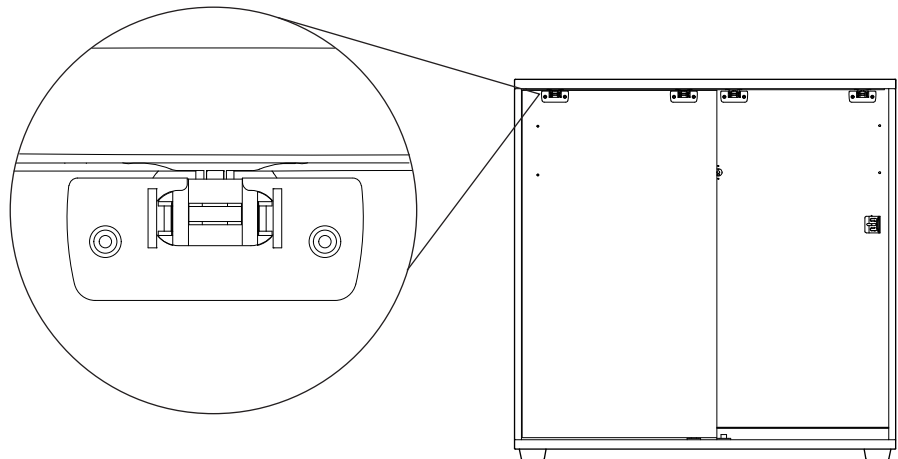


ASSEMBLY INSTRUCTIONS

STEP 9

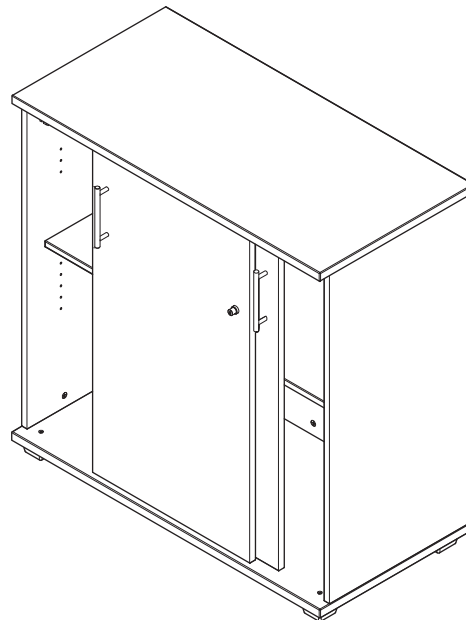
To adjust the Doors up or down, find the height adjustment thumbscrew in the Runner that you identified earlier and rotate it with your finger.

To remove the Doors, feel the Runner and find the two flexible tabs you identified earlier. Pinch these together between your first finger and thumb to disengage the Runner from the Door. Take the left hand Door off first.



STEP 6

The cabinet can be adjusted for levelling by turning the screw head in the front corner of the Base panel. There may be a Cover Cap which will need to be removed to access the screw head.



CARE AND MAINTENANCE

Clean using a damp cloth and mild detergent – do not use abrasive cleaners or bleach.