




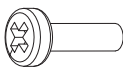
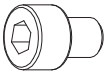
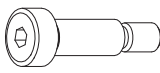
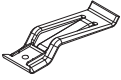
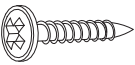
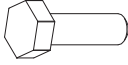
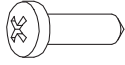
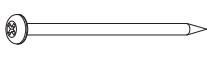


### ASSEMBLY INSTRUCTIONS

<b>RANGE</b>	InMotion Double Electric	
<b>REF:</b>	1200, 1400, 1600, 1800mm Wide.	
	 Read this leaflet before assembly	 2 People Required



### FIXINGS

 <b>Item 1</b> R/0161 Motor Bracket Qty 4	 <b>Item 2</b> F/0415 M6x20 Pan Posi Bzp Qty 8	 <b>Item 3</b> F/0663 M8x10 Socket Cap Bolt Bzp Qty 8	 <b>Item 4</b> F/0664 M8x10 Socket Shoulder Screw Qty 8	 <b>Item 5</b> A/2219 Cable Clamp Qty 6
 <b>Item 6</b> F/0453 4x25mm Flange Pozi Qty 6	 <b>Item 7</b> F/0662 M6x20 Hexagon Bolt Bzp Qty 18	 <b>Item 8</b> F/0475 3-4 x10g Pan Pozi Bzp Qty 24	 <b>Item 9</b> F/0591 5x70 Pan Head Bzp Qty 8	

### TOOLS REQUIRED

- Pozi head screwdriver
- 5mm Allen key
- 6mm Allen key
- 10mm spanner

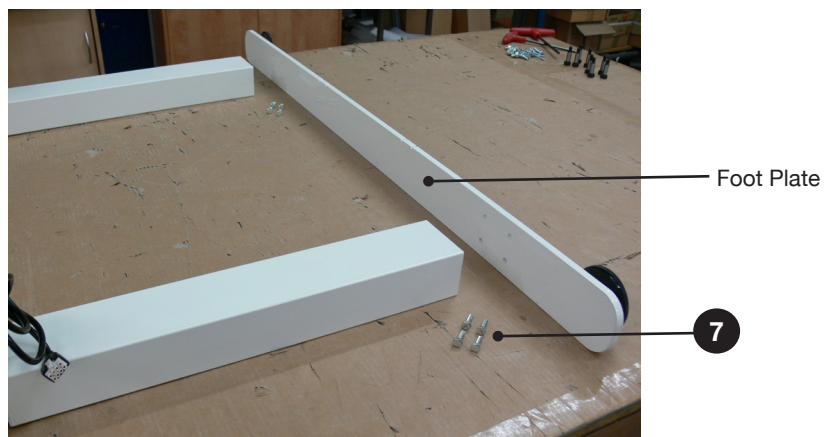
### BEFORE YOU BEGIN...

- Check you have all the tools and components required
- Keep children and animals away from small parts
- Ensure you have adequate space
- Assemble product on a flat, clean surface
- Apply manual handling guidelines when building this item

### ASSEMBLY INSTRUCTIONS

#### STEP 1

Attach the foot plates to the legs and tighten the bolts (7) (finger tight only).



## ASSEMBLY INSTRUCTIONS

### STEP 2

Use the socket cap bolts (3) and socket shoulder screws (4) to attach each leg column to a motor bracket and a rail, taking care to ensure the rails face the correct direction in relation to the desk tops as per the instructions below.

**IMPORTANT:** There are screw holes in the rails for cable trays and these holes must face the opposite desk top. Please also ensure that the holes are positioned as far away from the underside of the desk top as possible (as shown).



3



4

Screw holes for cable trays.



### STEP 3

Using two people, carefully lift a desktop and lower into position. Locate the holes through the rail underneath the desktop and tighten into place using screws (9).



9

### STEP 4

Attach the motor brackets to the underside of the desktop using screws (2).

Repeat steps 3 and 4 with the second desktop.



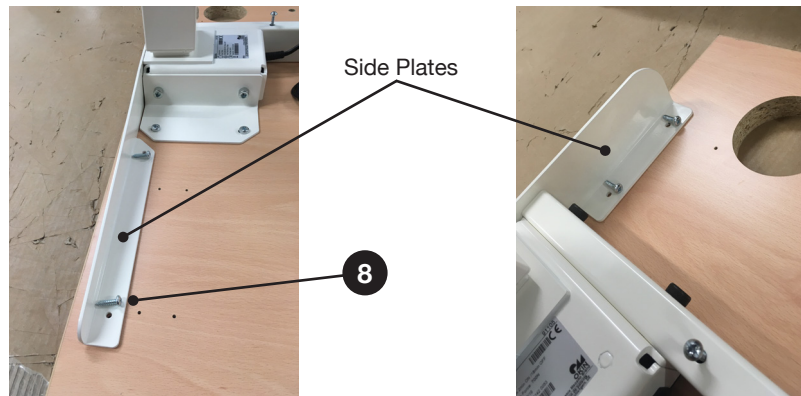
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Repeat steps 3 and 4 with the second desktop.

## ASSEMBLY INSTRUCTIONS

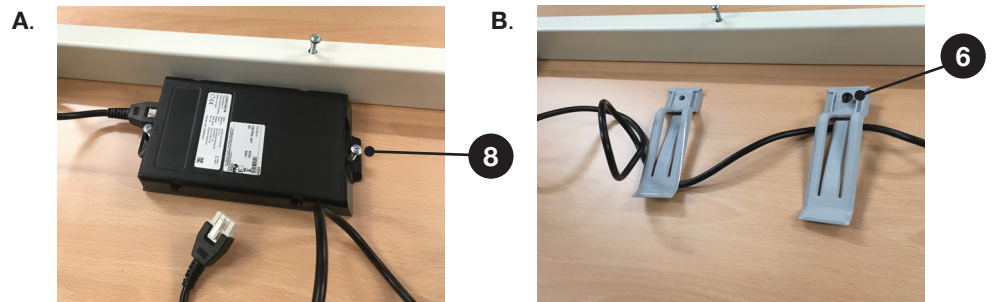
### STEP 5

Secure the left and right side plates into position on the underside of the desk using screws (8).



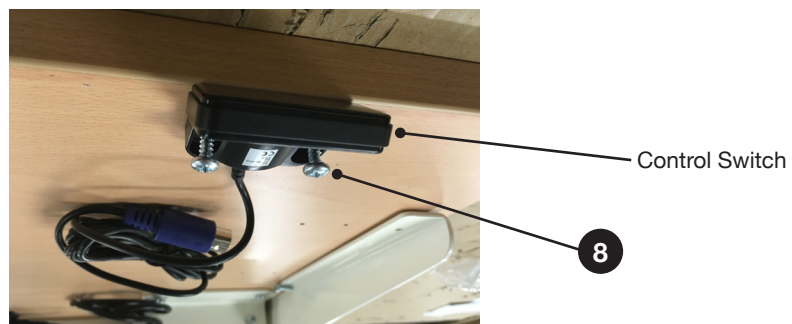
### STEP 6

- A. Attach the power pack to the underside of the desk using screws (8) (position left or right).
- B. Fix the cable tidy clamps (5) into position using screws (6).



### STEP 7

Screw the control switch to the underside of the desk using screws (8) (position left or right).



### STEP 8

Finally, tighten the bolts (7) on the foot plates using a spanner to ensure the desks are in alignment.

## CARE AND MAINTENANCE

Clean using a damp cloth and mild detergent – do not use abrasive cleaners or bleach.