




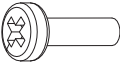
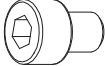
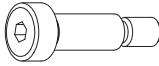
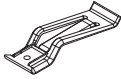
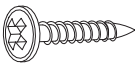
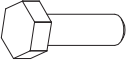
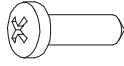
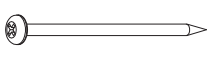


ASSEMBLY INSTRUCTIONS

RANGE	InMotion Single Electric	
REF:	1200, 1400, 1600, 1800mm Wide.	
	 Read this leaflet before assembly	 2 People Required



FIXINGS

 Item 1 R/0161 Motor Bracket Qty 2	 Item 2 F/0415 M6x20 Pan Posi Bzp Qty 4	 Item 3 F/0663 M8x10 Socket Cap Bolt Bzp Qty 4	 Item 4 F/0664 M8x10 Socket Shoulder Screw Qty 4	 Item 5 A/2219 Cable Clamp Qty 3
 Item 6 F/0453 4x25mm Flange Pozi Qty 3	 Item 7 F/0662 M6x20 Hexagon Bolt Bzp Qty 8	 Item 8 F/0475 3-4 x10g Pan Pozi Bzp Qty 12	 Item 9 F/0591 5x70 Pan Head Bzp Qty 4	

TOOLS REQUIRED

- Pozi head screwdriver
- 5mm Allen key
- 6mm Allen key
- 10mm spanner

BEFORE YOU BEGIN...

- Check you have all the tools and components required
- Keep children and animals away from small parts
- Ensure you have adequate space
- Assemble product on a flat, clean surface
- Apply manual handling guidelines when building this item

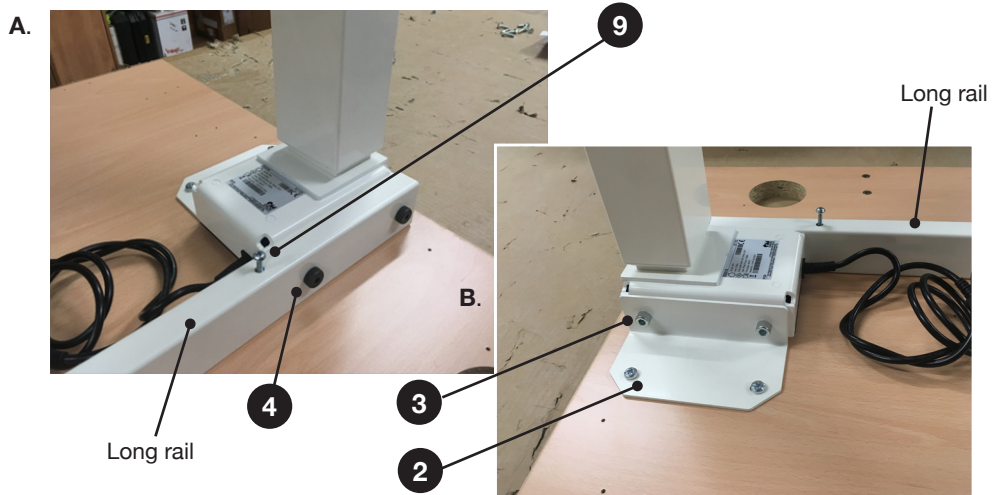
ASSEMBLY INSTRUCTIONS

STEP 1

A. Attach the long rail to the desktop using screws (9).

IMPORTANT: There are screw holes in the rail for cable trays and these must face towards the back of the desk. Please ensure that the holes are positioned as far away from the underside of the desktop as possible.

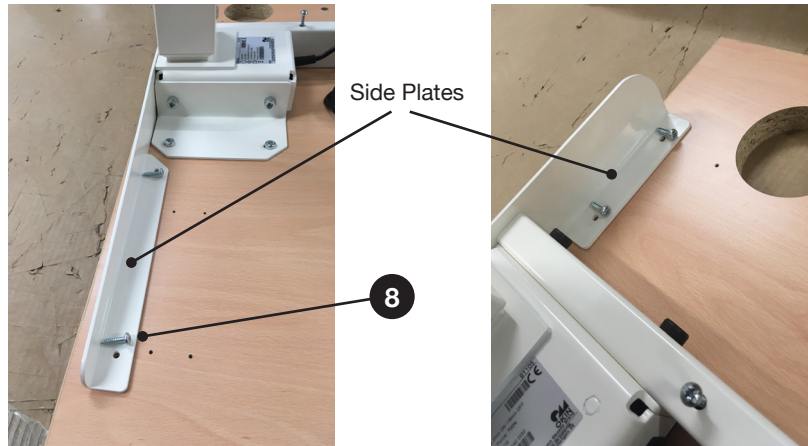
B. Place the motor brackets into position using screws (2). Then use socket cap bolts (3) and socket shoulder screws (4) to attach each leg column to a motor bracket and the rail.



ASSEMBLY INSTRUCTIONS

STEP 2

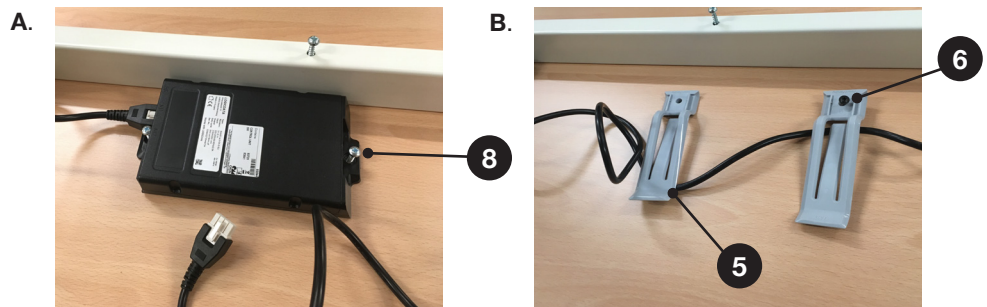
Attach the left and right side plates using screws (8).



STEP 3

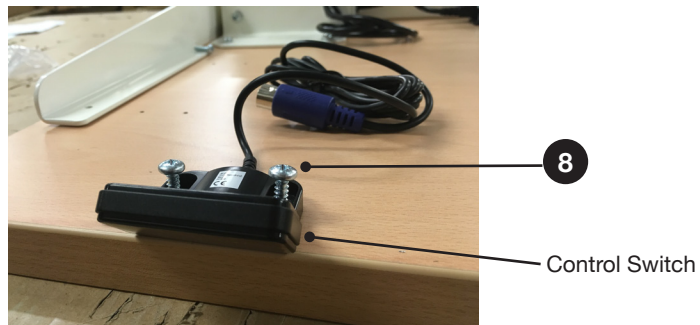
A. Attach the power pack to the underside of the desk using screws (8) (position left or right).

B. Fix the cable tidy clamps (5) into position using (6).



STEP 4

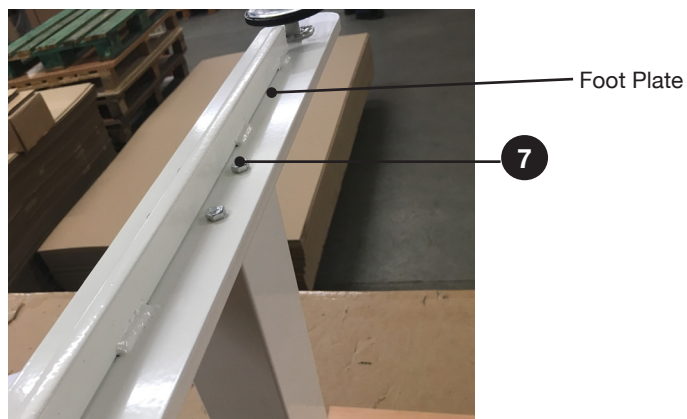
Screw the control switch to the underside of the desk using (8) (position left or right).



STEP 5

Tighten the bolts (7) on the foot plates.

Using two people, carefully rotate the desk (away from the switch mechanism) on to the feet.



CARE AND MAINTENANCE

Clean using a damp cloth and mild detergent – do not use abrasive cleaners or bleach.