

**Important Information**

This instruction leaflet is suitable for building the DOMINOBEAM Table including the plus one option.

**Safety Guide**

- Apply manual handling guidelines when building this item.
- Weight 45kgs
- Only use component fixings supplied with this item.
- Build product on a flat surface.

**Recommendations**

**Levelling the Beam desk**


It is important to level the feet at the start and finalise at the end to ensure the product is level. This can be done by hand.

**DOMINOBEAM Assembly Instructions**



1. Ensure part **A**, a Zinc Insert, is present in each end of the Beam Crossrail, this must be inserted as shown in diagram (Step 1: Zinc Insert) if it is not already present.
2. Remove the Top Plate from both upright I-Frame Beam legs provided. These are secured by 2 screws, part **B**, and washers part **C**. Put these to one side for later.
3. Keeping one I-Frame Beam leg upright, slot the Beam Crossrail into the leg, as shown in position 1, ensuring the open side of the rail faces the front of the table and the access hole for the Beam Spacer is facing the floor.
4. Re-attach the Top Plate to each leg and secure using part **B** screws each with a washer, part **C**. Remember to place the first screw in the rear hole to ensure the correct positioning of the Top Plate. **WARNING It is important to ensure the top plate is 90 degrees to the beam Crossrail, so that the screw holes line up with the desk top holes.**

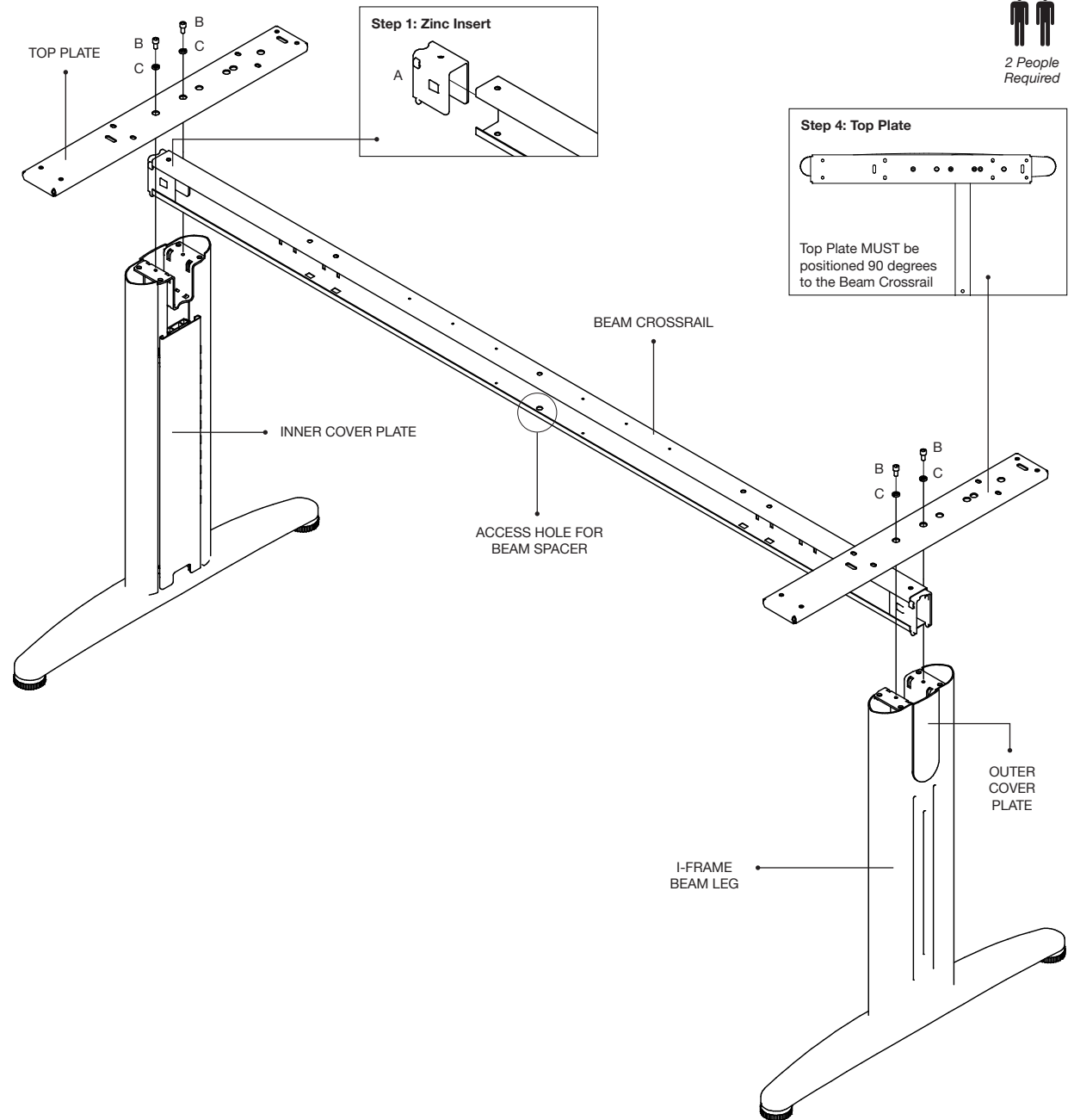
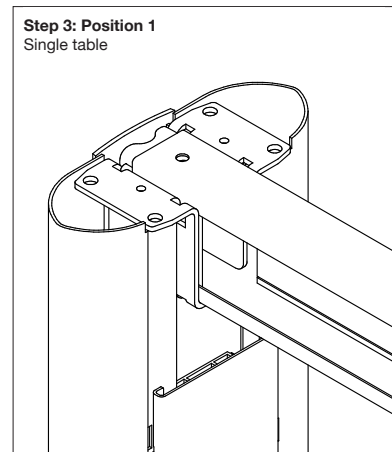
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**Parts Required**

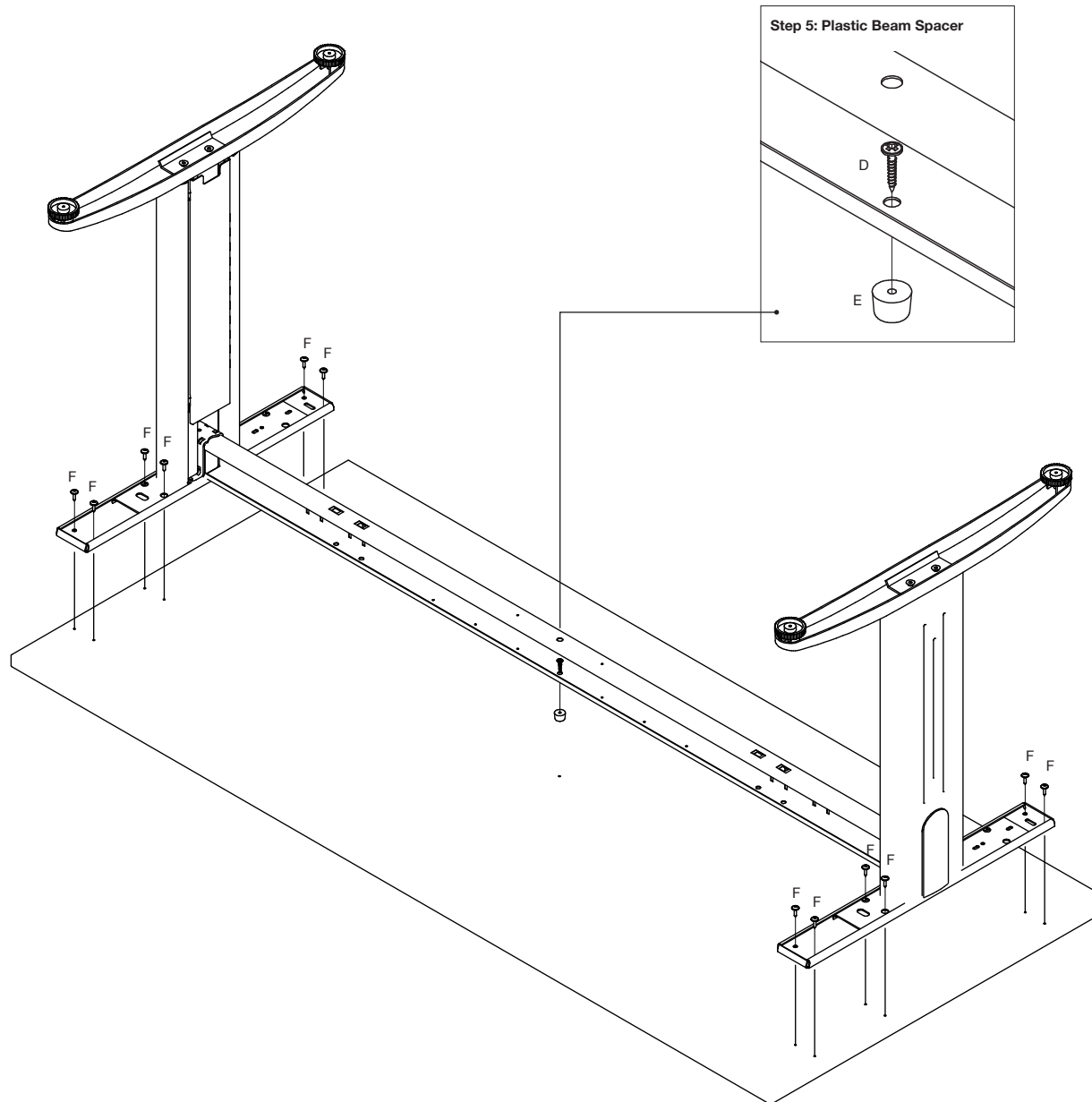
- A**  **Zinc Insert**  
Code: F/0594 Quantity = 2
- B**  **M6 x 25mm Socket Cap BZP**  
Code: F/0618 Quantity = 4
- C**  **M6 Spring Washer**  
Code: F/0608 Quantity = 4
- D**  **4mm x 25mm Flange Pozi (Black)**  
Code: F/0453 Quantity = 1
- E**  **Plastic Beam Spacer**  
Code: F/0593 Quantity = 1
- F**  **10 x 3/4 Flange Pozi S/Tap BZP**  
Code: F/0619 Quantity = 12

**Tools needed**

-  **Pozi Head Screwdriver**  
Quantity = 1
-  **5mm Allen Key**  
Quantity = 1



5. Using part **D** attach the plastic Beam spacer, part **E** loosely.
6. Place the table top face down onto the floor. Flip the assembled Beam frame over and place on to the table top. Secure the table top to the frame using part **F**. Line up the screws and hand tighten until all screws are located in the correct places.
7. Tighten all parts **F** and secure the Beam Spacer to the table top.
8. Flip table into the upright position.
9. At this point adjust the feet to ensure the product is level, this can be done by hand.
10. The Beam table is now complete.



**Hints & Tips**

**Cable Management**

Once the Beam table is complete, simply feed the wires that you require to run through the desk via the cable ports and down through the cable trunking in the legs. Optional horizontal cable management is available upon request and this simply fits into the open side of the Beam Crossrail. Access points to the Beam leg are located behind the inner and outer cover plates.