











**Important Information**

This instruction leaflet is suitable for building the DOMINOBEAM Crescent desks including the plus one option.

**Safety Guide**

- The overall weight of the complete item is + 51kg per desk. Apply manual handling guidelines when building this item.
- Only use component fixings supplied with this item.
- Build product on a flat surface.
- Assembling these items should be completed in the upright position.

**Parts Required**





- |          |   |  |                               |
|----------|---|--|-------------------------------|
| <b>A</b> |    | <b>Zinc Insert</b><br>Code: F/0594<br>Plus One Desk                    | Quantity = 2                  |
| <b>B</b> |    | <b>M6 x 25mm Socket Cap BZP</b><br>Code: F/0618<br>Plus One Desk       | Quantity = 4                  |
| <b>C</b> |    | <b>M6 Spring Washer</b><br>Code: F/0608<br>Plus One Desk               | Quantity = 4                  |
| <b>D</b> |   | <b>M8 X 30mm Countersunk BZP</b><br>Code: F/0604<br>Plus One Desk      | Quantity = 3                  |
| <b>E</b> |  | <b>4mm x 25mm Flange Pozi (Black)</b><br>Code: F/0453<br>Plus One Desk | Quantity = 2                  |
| <b>F</b> |  | <b>Plastic Beam Spacer</b><br>Code: F/0593<br>Plus One Desk            | Quantity = 2                  |
| <b>G</b> |  | <b>M6 x 12 Socket Head</b><br>Code: F/0605<br>Plus One Desk            | Quantity = 2                  |
| <b>H</b> |  | <b>Zinc Nut</b><br>Code: F/0494<br>Plus One Desk                       | Quantity = 2                  |
| <b>I</b> |  | <b>10 x 3/4 Flange Pozi S/Tap BZP</b><br>Code: F/0619<br>Plus One Desk | Quantity = 15                 |
| <b>J</b> |  | <b>M8 External Shakeproof Washer</b><br>Code: F/0460<br>Plus One Desk  | Packed in Leg<br>Quantity = 2 |

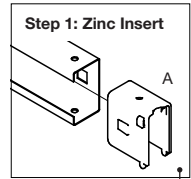
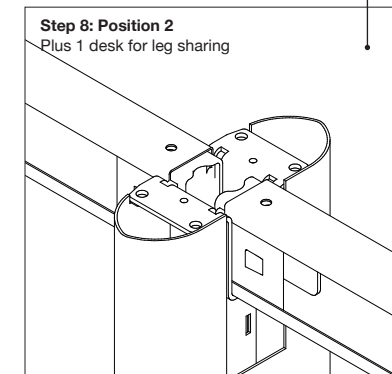
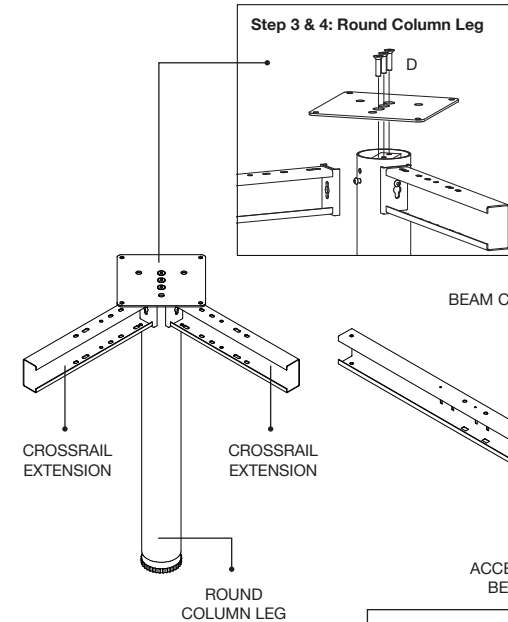
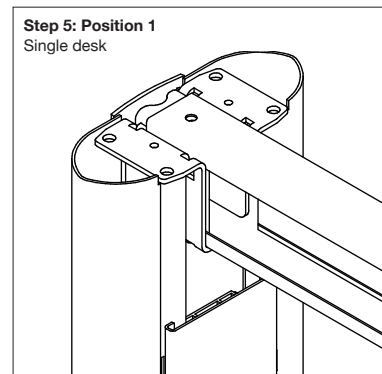
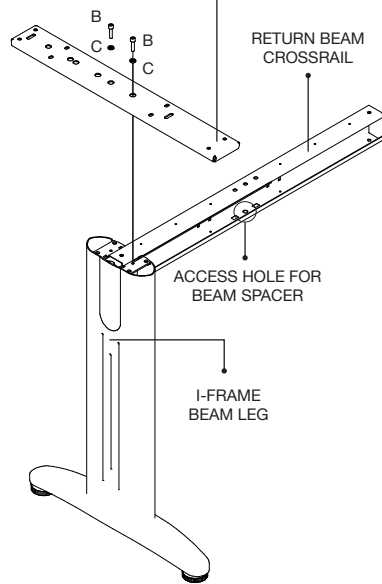
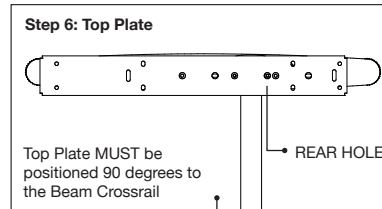
**DOMINOBEAM Assembly Instructions**

1. Locate part **A**, a Zinc Insert, into one end of each Beam Crossrail, insert this to achieve either a left or right hand Beam.
2. Remove Top Plate from all Beam legs provided. These are secured by 2 screws, part **B** and washers part **C**. Put these to one side for later.
3. Holding the Round Column Leg upright slot one Crossrail Extension onto the screw protruding from the column leg. Ensure the open side of the rail faces the front of the desk and tighten once fitted using the 4mm Allen Key. Repeat process with second Crossrail Extension.
4. Attach the square plate, using part **D**, to the Column Leg.
5. Take the i-frame Beam leg and stand upright, slot the Return Beam Crossrail into the leg in position 1, ensuring the open side of the beam faces the front of the desk and the access hole for the Beam spacer faces the floor.
6. Re-attach the Top Plate using part **B**, screws, each with a washer, part **C**. Place the first screw in the rear hole to ensure the correct positioning of the Top Plate.
7. Take the Return Beam Crossrail and slide this into the Crossrail Extension already attached to the Round Column Leg.
8. Take the standard Beam leg and place upright and slot the Beam Crossrail into the leg in position 2. This allows the leg to accept the second beam from the plus 1 desk. Slide the opposite end of the Beam Crossrail into the remaining Crossrail Extension.

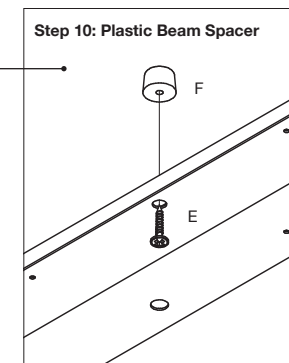
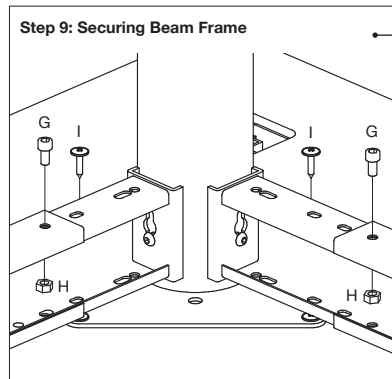
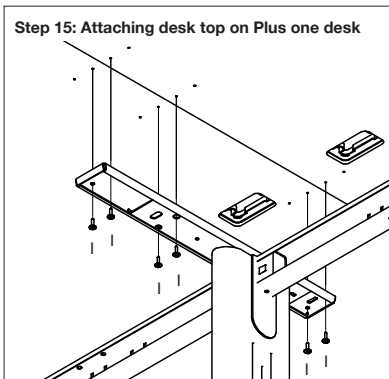
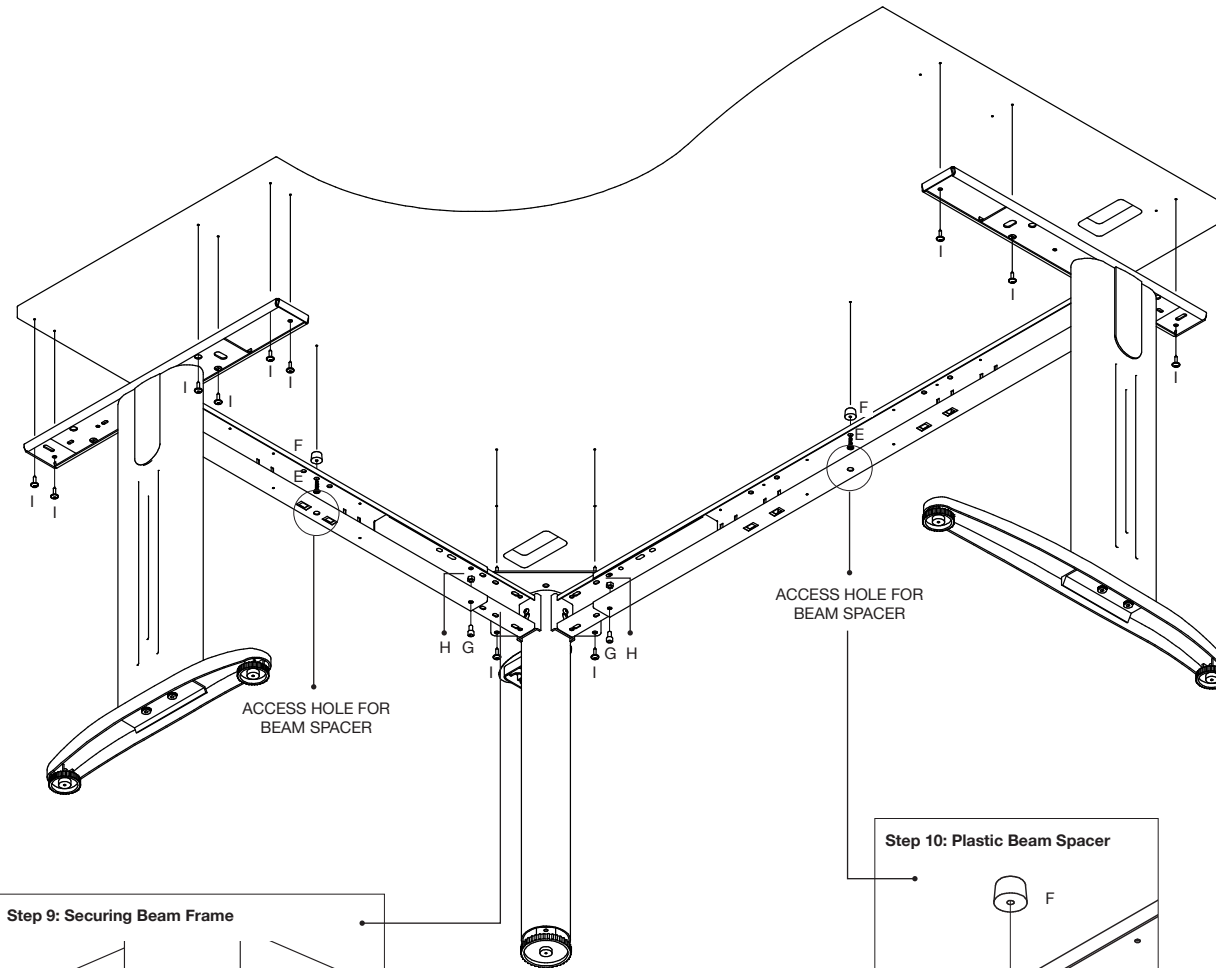
*Continue overleaf*

**Tools needed**

- |   |  |
|---|--|
|  | <b>Pozi Head Screwdriver</b><br>Quantity = 1 |
|  | <b>4mm Allen Key</b><br>Quantity = 1         |
|  | <b>5mm Allen Key</b><br>Quantity = 1         |
|  | <b>10mm Spanner</b><br>Quantity = 1          |

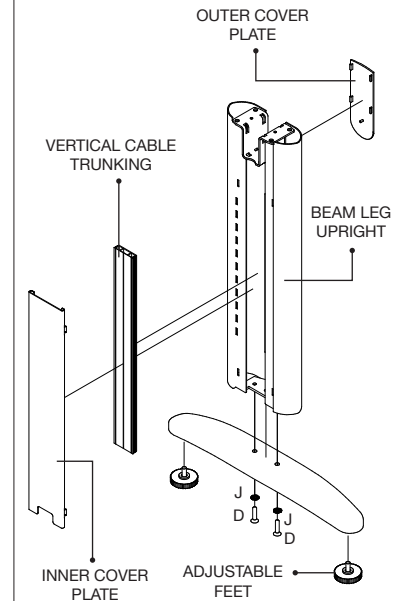


9. Use part **G** with part **H**, zinc nut, to secure the Beam frame where the two crossrails slide together.
10. Using part **E** attach both plastic Beam spacers, part **F**, loosely.
11. Prepare the plus one i-frame Beam leg (instructions right).
12. **WARNING If attaching a plus one desk to an existing Beam desk, please remove the desk top and the top plate of the leg to allow the Beam Crossrail to be repositioned. Please note it is only possible to share the 800mm Beam leg.**
13. Insert the Plus one Beam Crossrail into position 2 on the shared Beam leg and position 1 on the plus 1 i-frame Beam leg.
14. Attach the top plates for the remaining legs as in Step 6.
15. **WARNING It is important to ensure the top plate is 90 degrees to the beam Crossrail, so that the screw holes line up with the desk top holes.**
16. Lift the desk tops, one at a time, onto the prepared Beam frame and secure the desk top to the frame using part **I**. It is important to secure the round column leg first. Line up the screws and hand tighten until all screws are located in the correct places.
17. Tighten all parts **I** and the secure the Beam Spacer to the desk top.
18. At this point adjust the feet to ensure the product is level, this can be done by hand.
19. The Beam desk is now complete.



**i-Frame Beam Leg Instructions**

1. Screw the adjustable feet into the base of the i-frame beam leg.
2. Screw the leg upright into the foot using part **D** screw and part **J** washer.
3. Insert the vertical cable trunking into the inside of the Beam leg.
4. Clip the inner cover plate into position.
5. Slot the outer cover plate into place.
6. Continue to follow assembly instructions from step 13.



**Hints & Tips**

**Cable Management**

Once the Beam desk is complete, simply feed the wires that you require to run through the desk via the cable ports and down through the cable trunking in the legs. Optional horizontal cable management is available upon request and this simply fits into the open side of the Beam Crossrail. Access points to the Beam leg are located behind the inner and outer cover plates.