

**Important Information**

This instruction leaflet is suitable for building the DOMINOBEAM Rectangular and Wave desks including the plus one option.

**Safety Guide**








- Apply manual handling guidelines when building this item.
- Only use component fixings supplied with this item.
- Build product on a flat surface.

**Recommendations**



**Levelling the Beam desk**

It is important to level the feet at the start and finalise at the end to ensure the product is level. This can be done by hand.

**Parts Required**

- |          |   |  |
|----------|---|--|
| <b>A</b> |    | <b>Zinc Insert</b><br>Single desk Quantity = 2<br>Plus One Desk Quantity = 2                       |
| <b>B</b> |    | <b>M6 x 25mm Socket Cap BZP</b><br>Code: F/0618 Quantity = 4<br>Plus One Desk Quantity = 2         |
| <b>C</b> |    | <b>M6 Spring Washer</b><br>Code: F/0608 Quantity = 4<br>Plus One Desk Quantity = 2                 |
| <b>D</b> |   | <b>4mm x 25mm Flange Pozi (Black)</b><br>Code: F/0453 Quantity = 1<br>Plus One Desk Quantity = 1   |
| <b>E</b> |  | <b>Plastic Beam Spacer</b><br>Code: F/0593 Quantity = 1<br>Plus One Desk Quantity = 1              |
| <b>F</b> |  | <b>10 x 3/4 Flange Pozi S/Tap BZP</b><br>Code: F/0619 Quantity = 12<br>Plus One Desk Quantity = 6  |
| <b>G</b> |  | <b>M8 X 30mm Countersunk BZP</b><br>Code: F/0604 (Packed in Leg)<br>Plus One Desk Quantity = 2     |
| <b>H</b> |  | <b>M8 External Shakeproof Washer</b><br>Code: F/0460 (Packed in Leg)<br>Plus One Desk Quantity = 2 |

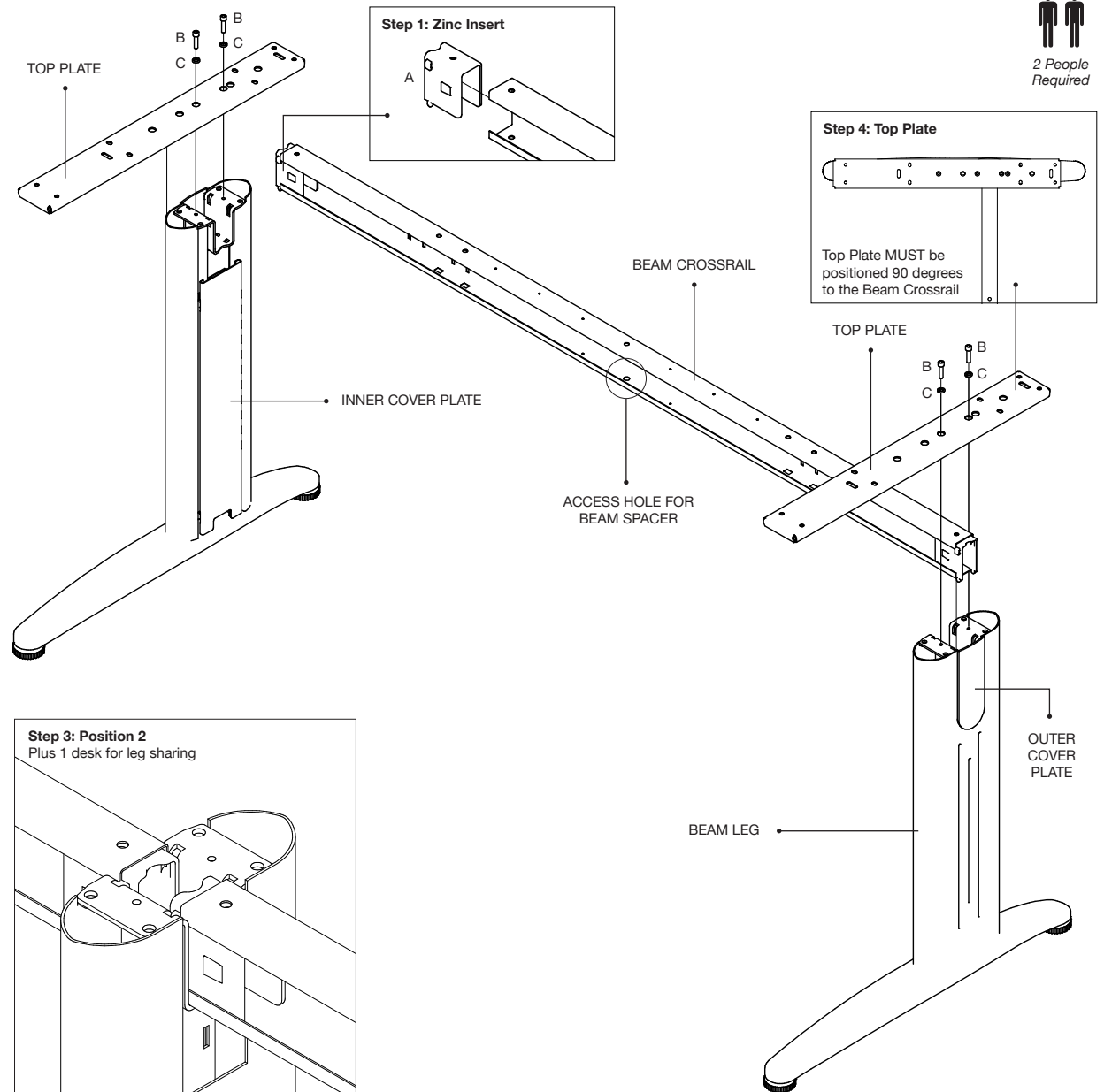
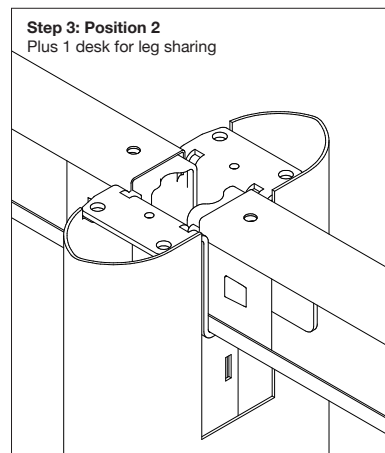
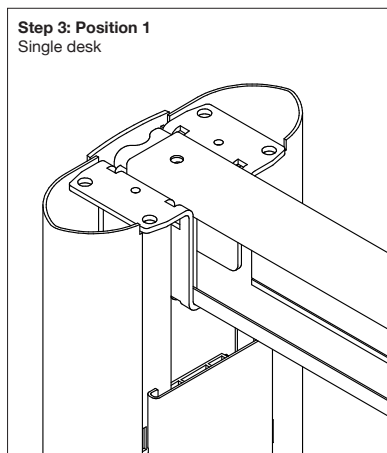
**Tools needed**

-  **Pozi Head Screwdriver**  
Quantity = 1
-  **5mm Allen Key**  
Quantity = 1

**DOMINOBEAM Assembly Instructions**

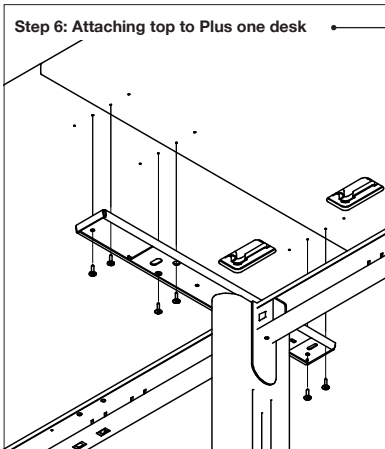
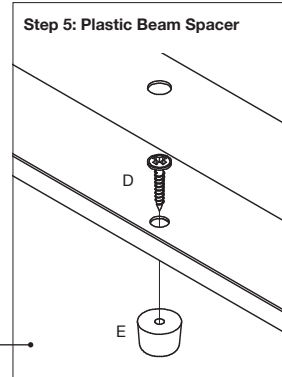
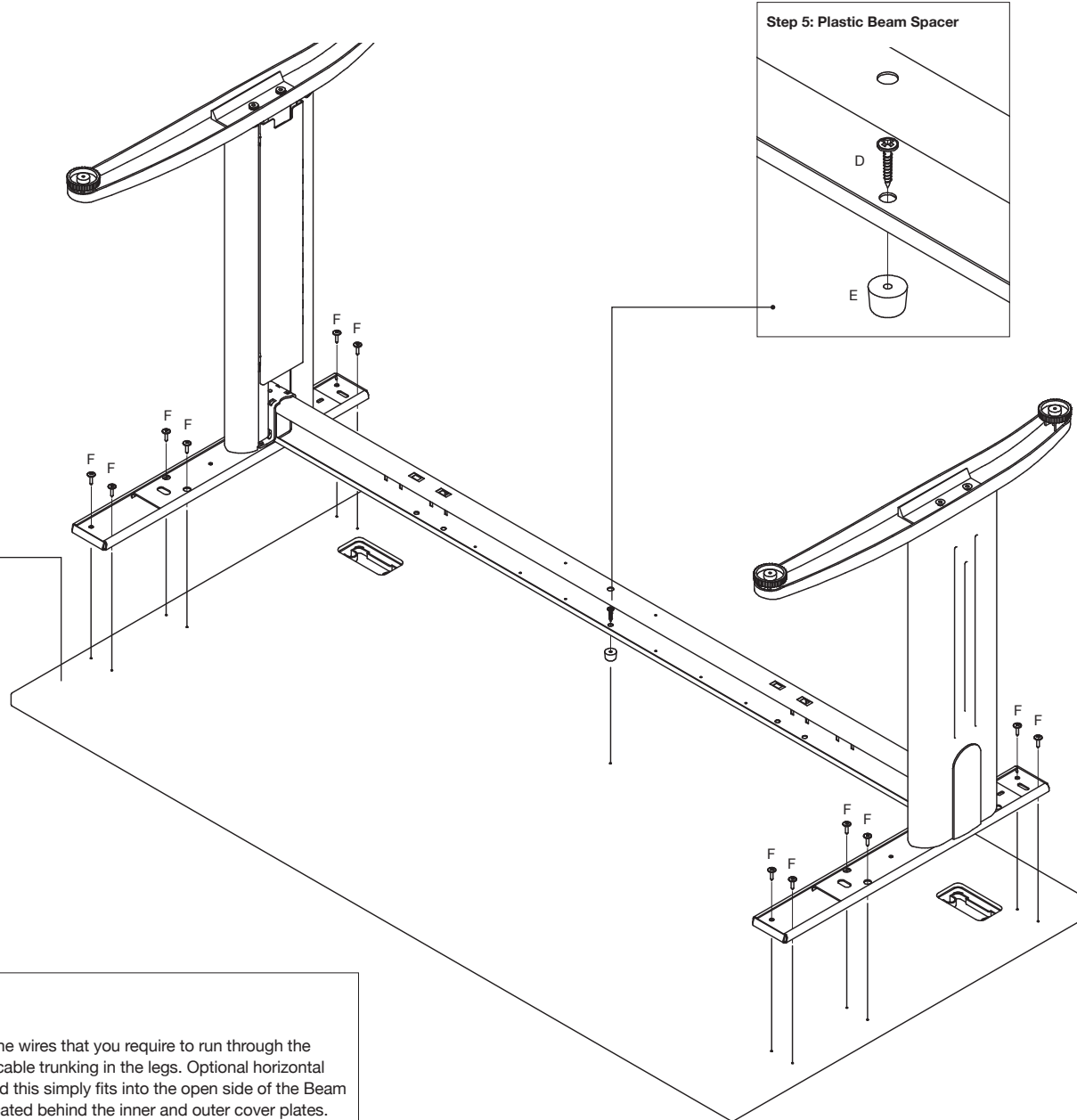
1. Ensure part **A**, a Zinc Insert, is present in each end of the Beam Crossrail, this must be inserted as shown in diagram (Step 1) if it is not already present.
2. Remove the Top Plate from both upright Beam legs provided. These are secured by 2 screws, part **B** and washers part **C**. Put these to one side for later.
3. Keeping one Beam leg upright, slot the Beam Crossrail into the leg, as shown in position 1, ensuring the open side of the rail faces the front of the desk and the access hole for the Beam Spacer is facing the floor. Repeat for the second Beam leg.  
**WARNING Please note if adding a plus 1 option ensure that the beam is placed in position 2 and also add the Beam Crossrail from the next desk at this stage. Please refer to full Plus 1 Beam desk instructions on reverse.**
4. Re-attach the Top Plate to each leg and secure using part **B** screws each with a washer, part **C**. Remember to place the first screw in the rear hole to ensure the correct positioning of the Top Plate.  
**WARNING It is important to ensure the top plate is 90 degrees to the beam Crossrail, so that the screw holes line up with the desk top holes.**

Continue overleaf



**WARNING** If assembling more than one desk steps 5, 6 and 7 should be completed in an upright position.

5. Using part **D** attach the plastic Beam spacer, part **E** loosely.
6. Place the desk top face down onto the floor. Flip the assembled Beam frame over and place on to the desk top. Secure the desk top to the frame using part **F**. Line up the screws and hand tighten until all screws are located in the correct places.
7. Tighten all parts **F** and the secure the Beam Spacer to the desk top.
8. Flip desk into the upright position.
9. At this point adjust the feet to ensure the product is level, this can be done by hand.
10. The Beam desk is now complete.



**Hints & Tips**

**Cable Management**

Once the Beam desk is complete, simply feed the wires that you require to run through the desk via the cable ports and down through the cable trunking in the legs. Optional horizontal cable management is available upon request and this simply fits into the open side of the Beam Crossrail. Access points to the Beam leg are located behind the inner and outer cover plates.

**Adding a Plus 1 Beam Desk**

1. **Prepare the leg:** Screw the adjustable feet into the base of the beam leg.
2. Screw the leg upright into the foot using part **G** screw and part **H** washer. This step defines whether the leg will be left or right handed.
3. Insert the vertical cable trunking into the inside of the Beam leg.
4. Clip the Inner cover plate into position.
5. Slot the outer cover plate into place.
6. **WARNING** If attaching a plus one desk to an existing Beam desk, please remove the desk top and the top plate of the leg to allow the Beam Crossrail to be repositioned.
7. Using the leg you have just assembled, slot both Beam Crossrails into the single shared leg in position 2 (as shown on reverse).
8. Continue to follow Beam single desk instructions from step 5 onwards.

